



***Precision  
Chain  
Products  
Catalog  
PC600***



**Main office and warehouse:**  
Waukegan, Illinois

**Sales offices:**

Birmingham, Alabama  
Burnt Hills, New York  
Calgary, Alberta  
Chagrin Falls, Ohio  
Clarkston, Michigan  
Columbus, Ohio  
Deer Park, Texas  
Edmonton, Alberta  
Fairview, Oregon  
Fishers, Indiana  
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Harlingen, Texas  
Houston, Texas  
Lodi, California  
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Roanoke, Virginia  
St. Peters, Missouri  
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Tampa, Florida  
Taylor Mill, Kentucky  
Tokyo, Japan  
Torrance, California  
Villa Maria, Argentina  
Whitman, Massachusetts

**Distributor Stocks Throughout the U.S.**



## INTRODUCTION TO PEER CHAIN

Across the broad scope of American industry, precision chain products have always been a significant production factor. Supplying virtually every phase of these requirements has been the specialty of PEER Chain Company. As representatives of some of the largest and leading chain manufacturers the world over, PEER Chain Company is in the unique position of being able to offer the ultimate in service. We have developed the staff, know-how and systems operations to provide the finest quality precision chain products in accordance with the demands of production schedules.

In line with this fundamental capability, PEER maintains a completely computerized warehouse to assure service and delivery. Constant supervision is maintained in the areas of inventory and forecasting. Additionally, conveyORIZED material flow and automated packing enables same day delivery capabilities. In compliance with customer requirements, our engineering staff has been established to assist in the selection and design of the proper chain for your application. With this fundamental approach solidly developed in our organization, it is relatively simple to provide a "special dimension" facility...we will manufacture chain products to your special dimension requirements. Merely contact the PEER engineering department for assistance on your specific design project.

### NOTE:

In this catalog, great care has gone into load ratings, dimension, and engineering information compilation. However, we cannot guarantee 100% accuracy since computers continue to be programmed by humans. Please allow us this latitude.

## ***...IN EVERY LINK***

- PEER precision chains are made in strict adherence to ANSI standards.
- PEER chains are manufactured under rigid quality control, from raw material to the finished products, to give high accuracy, strength and greater durability.
- Accurately controlled heat treatment of PEER chain component parts gives uniform and deep hardened surfaces.
- Inspections are conducted during every stage of manufacturing, including visual, dimensional and physical inspections as well as chemical analysis. Hardness, tensile strength, and shearing strength are tested independently and recorded on every lot to ensure uniformity.

## ***ROLLER CHAIN PARTS***



CONNECTING LINK  
(cotter pin)



ONE PITCH OFFSET LINK



CONNECTING LINK

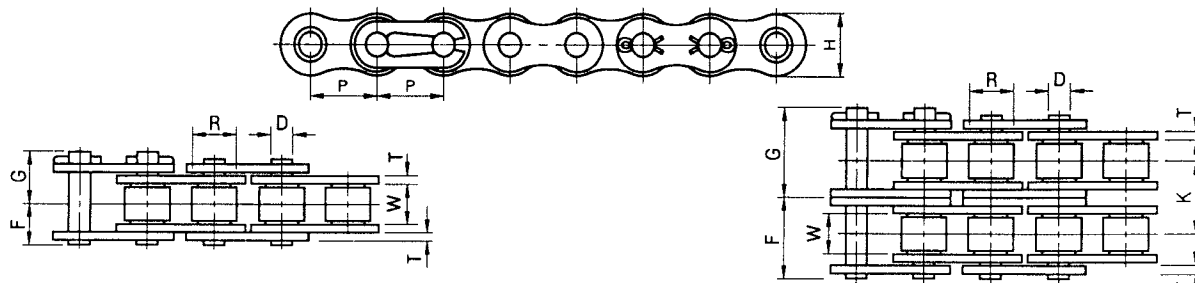


ROLLER LINK



TWO PITCH OFFSET LINK

|                                                                                                                  |                    |
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## Single Strand Chains

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             |               |       |                                |                              |
| ■25            | ■25      | 0.250   | 0.125  | 0.130 | 0.230  | 0.030     | 0.0905      | 0.152         | 0.183 | 900                            | 0.09                         |
| ■35            | ■35      | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.230         | 0.284 | 2,100                          | 0.24                         |
| 41             | 41       | 0.500   | 0.250  | 0.306 | 0.386  | 0.050     | 0.141       | 0.265         | 0.322 | 2,000                          | 0.29                         |
| 40             | 40       | 0.500   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 3,700                          | 0.42                         |
| 50             | 50       | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.401         | 0.450 | 6,100                          | 0.71                         |
| 60             | 60       | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 8,500                          | 0.97                         |
| 80             | 80       | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 14,500                         | 1.68                         |
| 100            | 100      | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 0.794         | 0.910 | 24,000                         | 2.54                         |
| 120            | 120      | 1.500   | 1.000  | 0.875 | 1.378  | 0.187     | 0.437       | 0.995         | 1.127 | 31,000                         | 3.73                         |
| 140            | 140      | 1.750   | 1.000  | 1.000 | 1.661  | 0.218     | 0.500       | 1.075         | 1.194 | 46,000                         | 4.83                         |
| 160            | 160      | 2.000   | 1.250  | 1.125 | 1.898  | 0.250     | 0.562       | 1.275         | 1.416 | 58,000                         | 6.56                         |
| 180            | 180      | 2.250   | 1.406  | 1.406 | 2.135  | 0.281     | 0.687       | 1.390         | 1.560 | 81,000                         | 9.08                         |
| 200            | 200      | 2.500   | 1.500  | 1.562 | 2.374  | 0.312     | 0.781       | 1.570         | 1.727 | 105,000                        | 10.49                        |
| 240            | 240      | 3.000   | 1.875  | 1.875 | 2.805  | 0.375     | 0.937       | 1.850         | 2.200 | 150,500                        | 16.36                        |

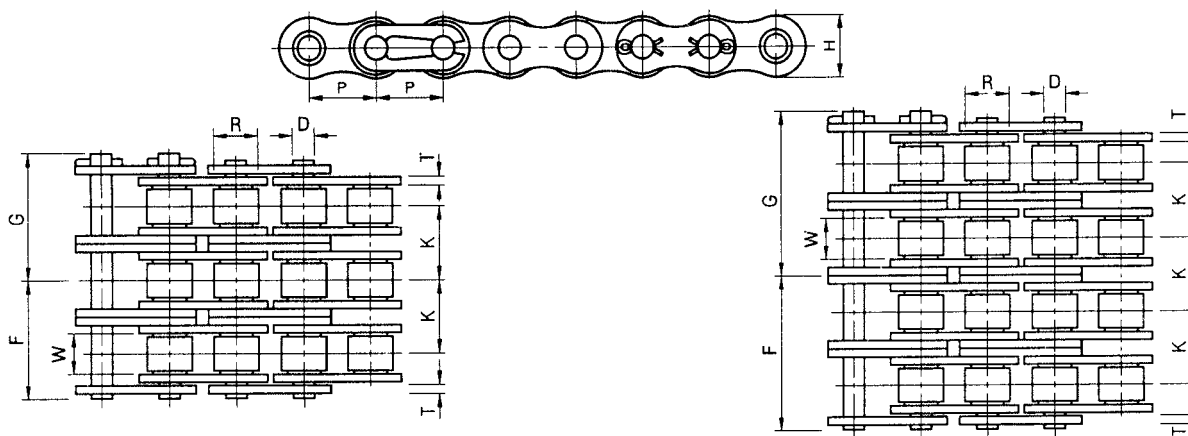
■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

## Double Strand Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                                |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                                |                              |
| ■35-2          | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.429         | 0.469 | 0.399              | 4,850                          | 0.46                         |
| 40-2           | 0.500   | 0.313  | 0.313 | 0.463  | 0.060     | 0.156       | 0.602         | 0.645 | 0.566              | 7,900                          | 0.85                         |
| 50-2           | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.756         | 0.815 | 0.713              | 13,200                         | 1.37                         |
| 60-2           | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.945         | 1.016 | 0.897              | 18,500                         | 2.04                         |
| 80-2           | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 1.217         | 1.326 | 1.153              | 32,600                         | 3.41                         |
| 100-2          | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 1.485         | 1.590 | 1.408              | 50,690                         | 5.28                         |
| 120-2          | 1.500   | 1.000  | 0.875 | 1.425  | 0.187     | 0.437       | 1.870         | 1.996 | 1.789              | 67,100                         | 7.88                         |
| 140-2          | 1.750   | 1.000  | 1.000 | 1.661  | 0.219     | 0.500       | 2.016         | 2.161 | 1.924              | 90,360                         | 10.03                        |
| 160-2          | 2.000   | 1.250  | 1.125 | 1.898  | 0.250     | 0.562       | 2.397         | 2.587 | 2.305              | 114,600                        | 13.48                        |
| 180-2          | 2.250   | 1.406  | 1.406 | 2.135  | 0.281     | 0.687       | 2.680         | 2.870 | 2.592              | 163,000                        | 17.65                        |
| 200-2          | 2.500   | 1.500  | 1.562 | 2.374  | 0.312     | 0.781       | 2.956         | 3.213 | 2.817              | 211,000                        | 21.95                        |
| 240-2          | 3.000   | 1.875  | 1.875 | 2.850  | 0.375     | 0.937       | 3.594         | 3.960 | 3.458              | 300,000                        | 32.44                        |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.



### Triple Strand Chains

Dimensions: inch

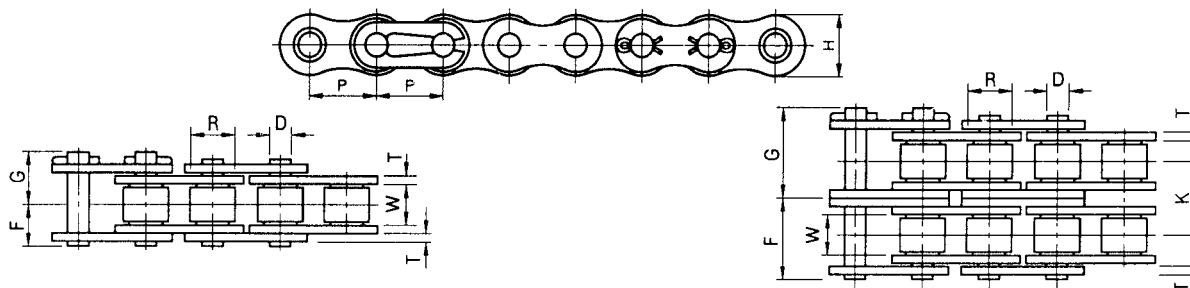
| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                                |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                                |                              |
| ■ 35-3         | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.629         | 0.655 | 0.399              | 7,050                          | 0.70                         |
| 40-3           | 0.500   | 0.313  | 0.313 | 0.463  | 0.060     | 0.156       | 0.885         | 0.928 | 0.566              | 11,960                         | 1.27                         |
| 50-3           | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 1.110         | 1.174 | 0.713              | 19,800                         | 2.05                         |
| 60-3           | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 1.394         | 1.472 | 0.897              | 27,700                         | 3.02                         |
| 80-3           | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 1.793         | 1.904 | 1.153              | 48,900                         | 5.10                         |
| 100-3          | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 2.187         | 2.297 | 1.408              | 75,800                         | 7.92                         |
| 120-3          | 1.500   | 1.000  | 0.875 | 1.425  | 0.187     | 0.437       | 2.764         | 2.890 | 1.789              | 95,800                         | 11.80                        |
| 140-3          | 1.750   | 1.000  | 1.000 | 1.661  | 0.219     | 0.500       | 2.972         | 3.130 | 1.924              | 137,100                        | 15.00                        |
| 160-3          | 2.000   | 1.250  | 1.125 | 1.898  | 0.250     | 0.562       | 3.547         | 3.740 | 2.305              | 172,200                        | 20.20                        |
| 180-3          | 2.250   | 1.406  | 1.406 | 2.135  | 0.281     | 0.687       | 3.940         | 4.170 | 2.592              | 239,000                        | 26.50                        |
| 200-3          | 2.500   | 1.500  | 1.562 | 2.374  | 0.312     | 0.781       | 4.358         | 4.630 | 2.817              | 306,000                        | 32.74                        |
| 240-3          | 3.000   | 1.875  | 1.875 | 2.850  | 0.375     | 0.937       | 5.315         | 5.693 | 3.458              | 450,600                        | 48.19                        |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

### Quadruple Strand Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                                |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                                |                              |
| 50-4           | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 1.489         | 1.514 | 0.713              | 26,400                         | 2.66                         |
| 60-4           | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 1.872         | 1.873 | 0.897              | 36,960                         | 4.00                         |
| 80-4           | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 2.406         | 2.429 | 1.153              | 65,200                         | 6.50                         |
| 100-4          | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 2.917         | 3.006 | 1.408              | 101,200                        | 10.31                        |
| 120-4          | 1.500   | 1.000  | 0.875 | 1.425  | 0.187     | 0.437       | 3.691         | 3.835 | 1.789              | 133,760                        | 15.54                        |
| 140-4          | 1.750   | 1.000  | 1.000 | 1.661  | 0.219     | 0.500       | 3.961         | 4.130 | 1.924              | 203,600                        | 19.60                        |
| 160-4          | 2.000   | 1.250  | 1.125 | 1.898  | 0.250     | 0.562       | 4.731         | 4.903 | 2.305              | 252,800                        | 26.00                        |
| 180-4          | 2.250   | 1.406  | 1.406 | 2.135  | 0.281     | 0.687       | 5.319         | 5.544 | 2.592              | 326,000                        | 35.00                        |
| 200-4          | 2.500   | 1.500  | 1.562 | 2.374  | 0.312     | 0.781       | 5.774         | 6.132 | 2.817              | 420,000                        | 45.00                        |
| 240-4          | 3.000   | 1.875  | 1.875 | 2.850  | 0.375     | 0.937       | 7.083         | 7.382 | 3.458              | 601,000                        | 63.00                        |



## Heavy Series Chains

Dimensions: inch

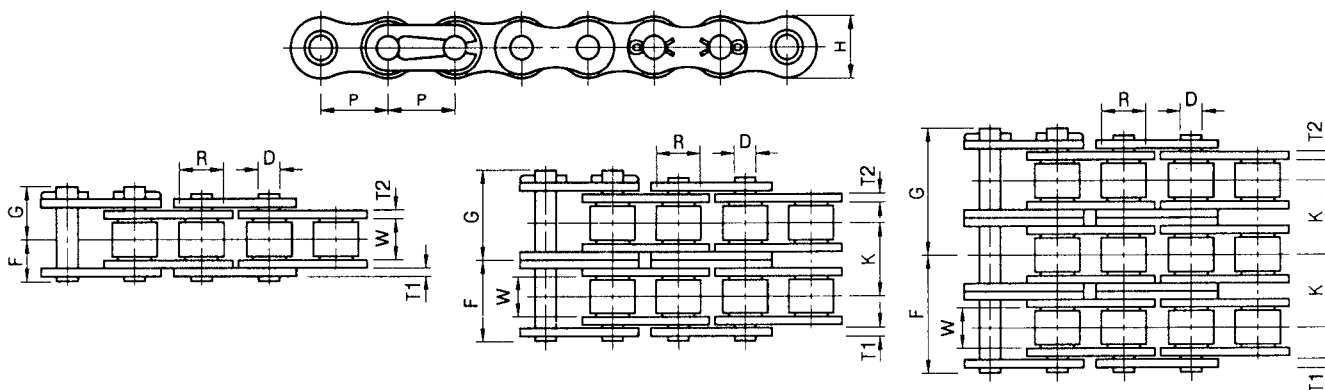
| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             |               |       |                                |                              |
| ■ 25H          | *25H     | 0.250   | 0.125  | 0.130 | 0.230  | 0.039     | 0.0905      | 0.177         | 0.201 | 1,160                          | 0.11                         |
| 50H            | 50H      | 0.625   | 0.375  | 0.400 | 0.579  | 0.094     | 0.200       | 0.429         | 0.469 | 7,930                          | 0.75                         |
| 60H            | 60H      | 0.750   | 0.500  | 0.469 | 0.673  | 0.125     | 0.234       | 0.586         | 0.662 | 11,660                         | 1.20                         |
| 80H            | 80H      | 1.000   | 0.625  | 0.625 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 19,800                         | 1.96                         |
| 100H           | 100H     | 1.250   | 0.750  | 0.750 | 1.165  | 0.187     | 0.375       | 0.828         | 0.969 | 30,800                         | 2.80                         |
| 120H           | 120H     | 1.500   | 1.000  | 0.875 | 1.378  | 0.218     | 0.437       | 1.032         | 1.202 | 36,300                         | 4.20                         |
| 140H           | 140H     | 1.750   | 1.000  | 1.000 | 1.661  | 0.250     | 0.500       | 1.110         | 1.281 | 52,800                         | 5.40                         |
| 160H           | 160H     | 2.000   | 1.250  | 1.125 | 1.898  | 0.281     | 0.562       | 1.297         | 1.531 | 58,000                         | 7.09                         |
| 180H           | 180H     | 2.250   | 1.406  | 1.406 | 2.135  | 0.312     | 0.687       | 1.440         | 1.630 | 79,500                         | 9.49                         |
| 200H           | 200H     | 2.500   | 1.500  | 1.562 | 2.374  | 0.375     | 0.781       | 1.651         | 2.015 | 110,000                        | 13.54                        |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

## Double Strand Heavy Series Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                                |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                                |                              |
| 60H-2          | 0.750   | 0.500  | 0.469 | 0.673  | 0.125     | 0.234       | 1.063         | 1.114 | 1.028              | 23,320                         | 2.35                         |
| 80H-2          | 1.000   | 0.625  | 0.625 | 0.935  | 0.156     | 0.312       | 1.346         | 1.429 | 1.283              | 39,600                         | 4.40                         |
| 100H-2         | 1.250   | 0.750  | 0.750 | 1.165  | 0.187     | 0.375       | 1.616         | 1.782 | 1.539              | 61,600                         | 6.60                         |
| 120H-2         | 1.500   | 1.000  | 0.875 | 1.378  | 0.218     | 0.437       | 2.010         | 2.167 | 1.925              | 83,200                         | 8.60                         |
| 140H-2         | 1.750   | 1.000  | 1.000 | 1.661  | 0.250     | 0.500       | 2.155         | 2.337 | 2.055              | 108,100                        | 11.10                        |
| 160H-2         | 2.000   | 1.250  | 1.125 | 1.898  | 0.281     | 0.562       | 2.555         | 2.760 | 2.437              | 137,000                        | 14.20                        |
| 180H-2         | 2.250   | 1.406  | 1.406 | 2.135  | 0.312     | 0.687       | 2.844         | 3.071 | 2.700              | 166,800                        | 20.10                        |
| 200H-2         | 2.500   | 1.500  | 1.562 | 2.374  | 0.375     | 0.781       | 3.212         | 3.552 | 3.083              | 232,000                        | 23.50                        |



## British Standard Chains

Dimensions: inch

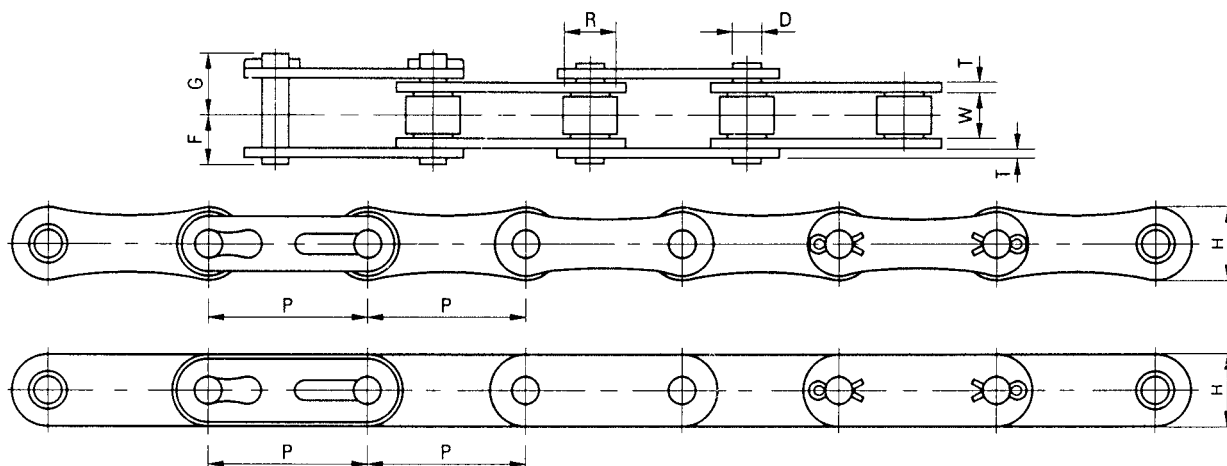
| PEER Chain No. | Pitch P | Roller |       | Plate  |           |       | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |       |             | F             | G     |                    |                                |                              |
|                |         | W      | R     | H      | T1        | T2    |             |               |       |                    |                                |                              |
| 04B            | 0.236   | 0.110  | 0.157 | 0.196  | 0.023     | 0.023 | 0.072       | 0.129         | 0.161 | -                  | 720                            | 0.08                         |
| 05B            | 0.315   | 0.118  | 0.196 | 0.265  | 0.031     | 0.031 | 0.090       | 0.153         | 0.181 | -                  | 1,140                          | 0.11                         |
| 08B            | 0.500   | 0.192  | 0.305 | 0.450  | 0.049     | 0.049 | 0.161       | 0.244         | 0.279 | -                  | 3,300                          | 0.30                         |
| 06B-1          | 0.375   | 0.225  | 0.250 | 0.325  | 0.049     | 0.049 | 0.129       | 0.255         | 0.283 | -                  | 2,300                          | 0.30                         |
| 06B-2          | 0.375   | 0.225  | 0.250 | 0.325  | 0.039     | 0.049 | 0.129       | 0.449         | 0.488 | 0.403              | 4,300                          | 0.52                         |
| 06B-3          | 0.375   | 0.225  | 0.250 | 0.325  | 0.049     | 0.049 | 0.129       | 0.657         | 0.697 | 0.806              | 6,610                          | 0.85                         |
| 08B-1          | 0.500   | 0.305  | 0.335 | 0.462  | 0.059     | 0.059 | 0.175       | 0.318         | 0.358 | -                  | 4,070                          | 0.45                         |
| 08B-2          | 0.500   | 0.305  | 0.335 | 0.462  | 0.059     | 0.059 | 0.175       | 0.598         | 0.661 | 0.548              | 8,150                          | 0.90                         |
| 08B-3          | 0.500   | 0.305  | 0.335 | 0.462  | 0.059     | 0.059 | 0.175       | 0.886         | 0.949 | 1.096              | 12,120                         | 1.35                         |
| 10B-1          | 0.625   | 0.379  | 0.400 | 0.578  | 0.064     | 0.064 | 0.200       | 0.381         | 0.417 | -                  | 5,620                          | 0.65                         |
| 10B-2          | 0.625   | 0.379  | 0.400 | 0.578  | 0.064     | 0.064 | 0.200       | 0.713         | 0.772 | 0.653              | 11,240                         | 1.30                         |
| 10B-3          | 0.625   | 0.379  | 0.400 | 0.578  | 0.064     | 0.064 | 0.200       | 1.043         | 1.102 | 1.306              | 16,750                         | 1.90                         |
| 12B-1          | 0.750   | 0.459  | 0.475 | 0.635  | 0.070     | 0.070 | 0.225       | 0.437         | 0.480 | -                  | 7,380                          | 0.87                         |
| 12B-2          | 0.750   | 0.459  | 0.475 | 0.635  | 0.070     | 0.070 | 0.225       | 0.823         | 0.874 | 0.766              | 14,760                         | 1.75                         |
| 12B-3          | 0.750   | 0.459  | 0.475 | 0.635  | 0.070     | 0.070 | 0.225       | 1.224         | 1.260 | 1.532              | 22,040                         | 2.60                         |
| 16B-1          | 1.000   | 0.670  | 0.625 | 0.814  | 0.124     | 0.156 | 0.325       | 0.692         | 0.775 | -                  | 16,310                         | 1.81                         |
| 16B-2          | 1.000   | 0.670  | 0.625 | 0.814  | 0.124     | 0.156 | 0.325       | 1.319         | 1.409 | 1.255              | 32,620                         | 3.60                         |
| 16B-3          | 1.000   | 0.670  | 0.625 | 0.814  | 0.124     | 0.156 | 0.325       | 1.960         | 2.050 | 2.510              | 49,600                         | 5.30                         |
| 20B-1          | 1.250   | 0.770  | 0.750 | 1.026  | 0.124     | 0.173 | 0.401       | 0.780         | 0.961 | -                  | 20,060                         | 2.45                         |
| 20B-2          | 1.250   | 0.770  | 0.750 | 1.026  | 0.124     | 0.173 | 0.401       | 1.520         | 1.654 | 1.435              | 40,100                         | 4.90                         |
| 20B-3          | 1.250   | 0.770  | 0.750 | 1.026  | 0.124     | 0.173 | 0.401       | 2.217         | 2.400 | 2.870              | 60,170                         | 7.30                         |

| PEER Chain No. | Pitch P | Roller |       | Plate  |           |       | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------|-------------|---------------|-------|--------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |       |             |               |       |                    |                                |                              |
|                |         | W      | R     | H      | T1        | T2    |             | F             | G     |                    |                                |                              |
| 24B-1          | 1.500   | 1.000  | 1.000 | 1.315  | 0.189     | 0.219 | 0.575       | 1.059         | 1.256 | -                  | 33,060                         | 4.70                         |
| 24B-2          | 1.500   | 1.000  | 1.000 | 1.315  | 0.189     | 0.219 | 0.575       | 1.988         | 2.218 | 1.903              | 66,120                         | 9.20                         |
| 24B-3          | 1.500   | 1.000  | 1.000 | 1.315  | 0.189     | 0.219 | 0.575       | 2.952         | 3.162 | 3.806              | 99,180                         | 13.70                        |

Note: Chain available in Nickel Plated and Stainless Steel.

T1 = PIN LINK (OUTSIDE) PLATE

T2 = ROLLER LINK (INSIDE) PLATE



## Agricultural Type Chains - A Type

Dimensions: inch

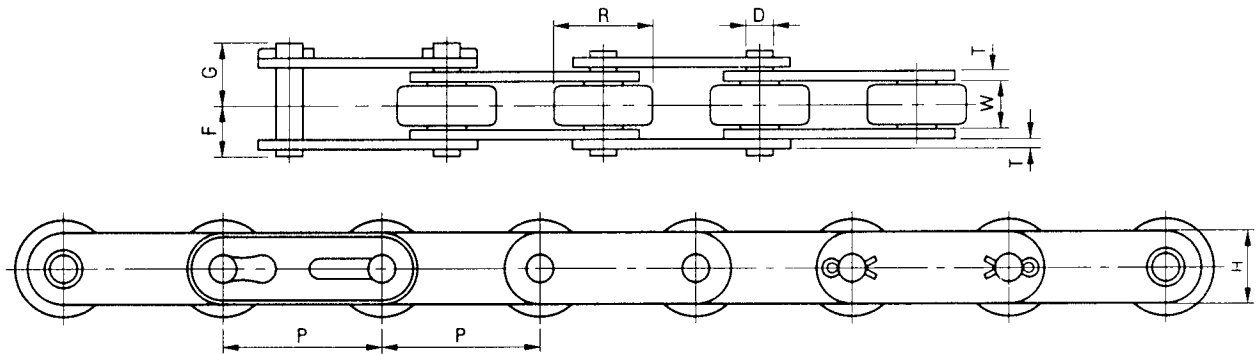
| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             |               |       |                                |                              |
| A2040          | A2040    | 1.000   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 3,700                          | 0.30                         |
| A2050          | A2050    | 1.250   | 0.375  | 0.400 | 0.593  | 0.080     | 0.200       | 0.401         | 0.450 | 6,100                          | 0.50                         |
| A2060          | A2060    | 1.500   | 0.500  | 0.469 | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 8,500                          | 0.70                         |
| A2080          | A2080    | 2.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 14,500                         | 1.22                         |

## Conveyor Type Chains - C Type - Standard Rollers

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             |               |       |                                |                              |
| C2040          | C2040    | 1.000   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,960                          | 0.34                         |
| C2050          | C2050    | 1.250   | 0.375  | 0.400 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 6,600                          | 0.56                         |
| C2060          | C2060    | 1.500   | 0.500  | 0.469 | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 9,460                          | 0.75                         |
| C2060H         | C2060H   | 1.500   | 0.500  | 0.469 | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 12,100                         | 1.01                         |
| C2080H         | C2080H   | 2.000   | 0.625  | 0.625 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 19,800                         | 1.67                         |
| C2100H         | C2100H   | 2.500   | 0.750  | 0.750 | 1.121  | 0.187     | 0.375       | 0.833         | 0.947 | 30,800                         | 2.41                         |
| C2120H         | C2120H   | 3.000   | 1.000  | 0.875 | 1.378  | 0.218     | 0.437       | 1.010         | 1.170 | 36,300                         | 3.43                         |
| C2160H         | C2160H   | 4.000   | 1.250  | 1.125 | 1.898  | 0.281     | 0.562       | 1.310         | 1.490 | 68,700                         | 6.17                         |

# ANSI DOUBLE PITCH ROLLER CHAINS OVERSIZED ROLLERS



## Conveyor Type Chains - C Type - Oversized Steel Rollers

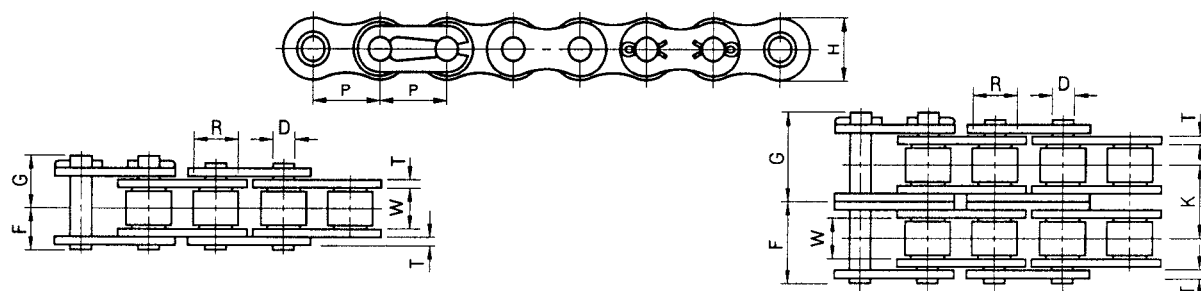
Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             | F             | G     |                                |                              |
| C2042          | C2042    | 1.000   | 0.312  | 0.625 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,960                          | 0.58                         |
| C2052          | C2052    | 1.250   | 0.375  | 0.750 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 6,600                          | 0.88                         |
| C2062H         | C2062H   | 1.500   | 0.500  | 0.875 | 0.683  | .125      | 0.234       | 0.586         | 0.662 | 12,100                         | 1.48                         |
| C2082H         | C2082H   | 2.000   | 0.625  | 1.125 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 19,800                         | 2.40                         |
| C2102H         | C2102H   | 2.500   | 0.750  | 1.561 | 1.121  | 0.187     | 0.375       | 0.833         | 0.947 | 30,800                         | 3.86                         |
| C2122H         | C2122H   | 3.000   | 1.000  | 1.750 | 1.378  | 0.218     | 0.437       | 1.010         | 1.170 | 36,300                         | 5.40                         |
| C2162H         | C2162H   | 4.000   | 1.250  | 2.250 | 1.898  | 0.281     | 0.562       | 1.310         | 1.490 | 68,700                         | 9.15                         |

## Conveyor Type Chains - C Type - Oversized Delrin Rollers

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | R     | H      | T         |             | F             | G     |                                |                              |
| C2042          | C2042    | 1.000   | 0.312  | 0.625 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,960                          | 0.58                         |
| C2052          | C2052    | 1.250   | 0.375  | 0.750 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 6,600                          | 0.86                         |
| C2062H         | C2062H   | 1.500   | 0.500  | 0.875 | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 12,100                         | 1.48                         |
| C2082H         | C2082H   | 2.000   | 0.625  | 1.125 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 19,800                         | 2.40                         |



## Single Strand Conveyor Type Chains - C Type - Oversized Steel Rollers

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|-------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                               |                              |
|                |          |         | W      | R     | H      | T         |             |               |       |                               |                              |
| ■ 25NP         | ■ 25NP   | 0.250   | 0.125  | 0.130 | 0.230  | 0.030     | 0.0905      | 0.152         | 0.183 | 900                           | 0.09                         |
| ■ 35NP         | ■ 35NP   | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.230         | 0.284 | 2,100                         | 0.24                         |
| 40NP           | 40NP     | 0.500   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 3,700                         | 0.42                         |
| 41NP           | 41NP     | 0.500   | 0.250  | 0.306 | 0.386  | 0.050     | 0.141       | 0.265         | 0.322 | 2,000                         | 0.29                         |
| 410NP          | -        | 0.500   | 0.125  | 0.306 | 0.390  | 0.039     | 0.142       | 0.184         | 0.233 | 1,900                         | 0.19                         |
| 50NP           | 50NP     | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.401         | 0.450 | 6,100                         | 0.71                         |
| 60NP           | 60NP     | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 8,500                         | 0.97                         |
| 80NP           | 80NP     | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 14,500                        | 1.68                         |
| 100NP          | 100NP    | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 0.794         | 0.910 | 24,000                        | 2.54                         |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

## Double Strand Nickel Plated Chains

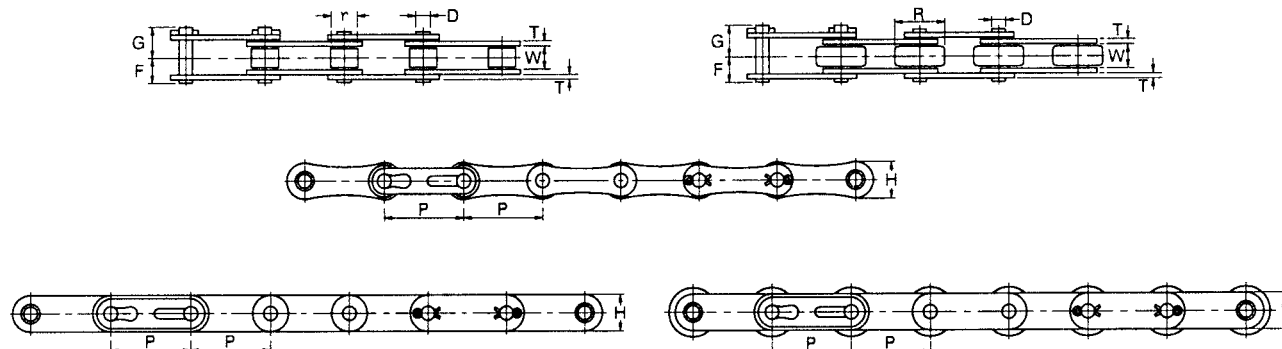
Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|-------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                               |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                               |                              |
| ■ 35-2NP       | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.429         | 0.469 | 0.399              | 5,000                         | 0.46                         |
| 40-2NP         | 0.500   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.602         | 0.645 | 0.566              | 8,400                         | 0.85                         |
| 50-2NP         | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.756         | 0.815 | 0.713              | 14,000                        | 1.37                         |
| 60-2NP         | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.945         | 1.016 | 0.897              | 19,400                        | 2.04                         |
| 80-2NP         | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 1.217         | 1.326 | 1.153              | 33,540                        | 3.41                         |
| 100-2NP        | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 1.485         | 1.590 | 1.408              | 51,200                        | 5.28                         |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.



# NICKEL & ZINC PLATED CHAINS DOUBLE PITCH & OVERSIZED ROLLERS



## Agricultural Type Nickel Plated Chains - A Type

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|--------|-----------|-------------|---------------|-------|-------------------------------|------------------------------|
|                |          |         | Width  | Diam. | Height | Thickness |             | F             | G     |                               |                              |
|                |          |         | W      | r     | H      | T         |             |               |       |                               |                              |
| A2040NP        | A2040NP  | 1.000   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 3,700                         | 0.30                         |
| A2050NP        | A2050NP  | 1.250   | 0.375  | 0.400 | 0.593  | 0.080     | 0.200       | 0.401         | 0.450 | 6,100                         | 0.50                         |
| A2060NP        | A2060NP  | 1.500   | 0.500  | 0.469 | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 8,500                         | 0.70                         |

## Conveyor Type Nickel Plated Chains - C Type

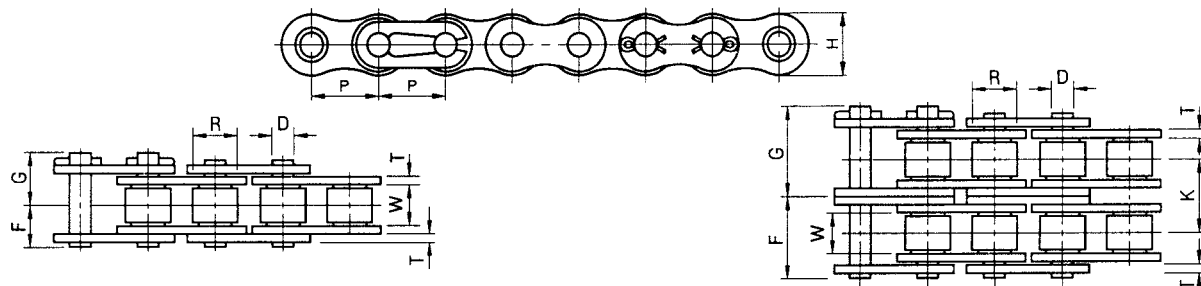
Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. |       | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | r     | R     | H      | T         |             |               |       |                                |                              |
| C2040NP        | C2040NP  | 1.000   | 0.312  | 0.312 | -     | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,700                          | 0.34                         |
| C2042NP        | C2042NP  | 1.000   | 0.312  | -     | 0.625 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,700                          | 0.58                         |
| C2050NP        | C2050NP  | 1.250   | 0.375  | 0.400 | -     | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 6,100                          | 0.56                         |
| C2052NP        | C2052NP  | 1.250   | 0.375  | -     | 0.750 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 6,100                          | 0.88                         |
| C2060HNP       | C2060HNP | 1.500   | 0.500  | 0.469 | -     | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 11,880                         | 1.01                         |
| C2062HNP       | C2062HNP | 1.500   | 0.500  | -     | 0.875 | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 11,880                         | 1.48                         |
| C2080HNP       | C2080HNP | 2.000   | 0.625  | 0.625 | -     | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 20,900                         | 1.67                         |
| C2082HNP       | C2082HNP | 2.000   | 0.625  | -     | 1.125 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 20,900                         | 2.40                         |

## Conveyor Type Zinc Plated Chains - C Type

Dimensions: inch

| PEER Chain No. | ANSI No. | Pitch P | Roller |       |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|----------|---------|--------|-------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |          |         | Width  | Diam. |       | Height | Thickness |             | F             | G     |                                |                              |
|                |          |         | W      | r     | R     | H      | T         |             |               |       |                                |                              |
| C2040ZP        | C2040ZP  | 1.000   | 0.312  | 0.312 | -     | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,330                          | 0.34                         |
| C2042ZP        | C2042ZP  | 1.000   | 0.312  | -     | 0.625 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 3,330                          | 0.58                         |
| C2050ZP        | C2050ZP  | 1.250   | 0.375  | 0.400 | -     | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 5,490                          | 0.56                         |
| C2052ZP        | C2052ZP  | 1.250   | 0.375  | -     | 0.750 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 5,490                          | 0.88                         |
| C2060HNP       | C2060HNP | 1.500   | 0.500  | 0.469 | -     | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 10,692                         | 1.01                         |
| C2062HNP       | C2062HNP | 1.500   | 0.500  | -     | 0.875 | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 10,692                         | 1.48                         |
| C2080HNP       | C2080HNP | 2.000   | 0.625  | 0.625 | -     | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 18,810                         | 1.67                         |
| C2082HNP       | C2082HNP | 2.000   | 0.625  | -     | 1.125 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 18,810                         | 2.40                         |



## Single Strand "304 Series" Stainless Steel Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|-------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                               |                              |
|                |         | W      | R     | H      | T         |             |               |       |                               |                              |
| ■25SS          | 0.250   | 0.125  | 0.130 | 0.230  | 0.030     | 0.0905      | 0.152         | 0.183 | 660                           | 0.09                         |
| ■35SS          | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.230         | 0.284 | 1,540                         | 0.24                         |
| 40SS           | 0.500   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 2,750                         | 0.42                         |
| 41SS           | 0.500   | 0.250  | 0.305 | 0.386  | 0.049     | 0.141       | 0.260         | 0.307 | 1,600                         | 0.29                         |
| 50SS           | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.401         | 0.450 | 4,950                         | 0.71                         |
| 60SS           | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 6,050                         | 0.97                         |
| 80SS           | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 10,560                        | 1.68                         |
| 100SS          | 1.250   | 0.750  | 0.750 | 1.165  | 0.156     | 0.375       | 0.794         | 0.910 | 12,100                        | 2.54                         |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

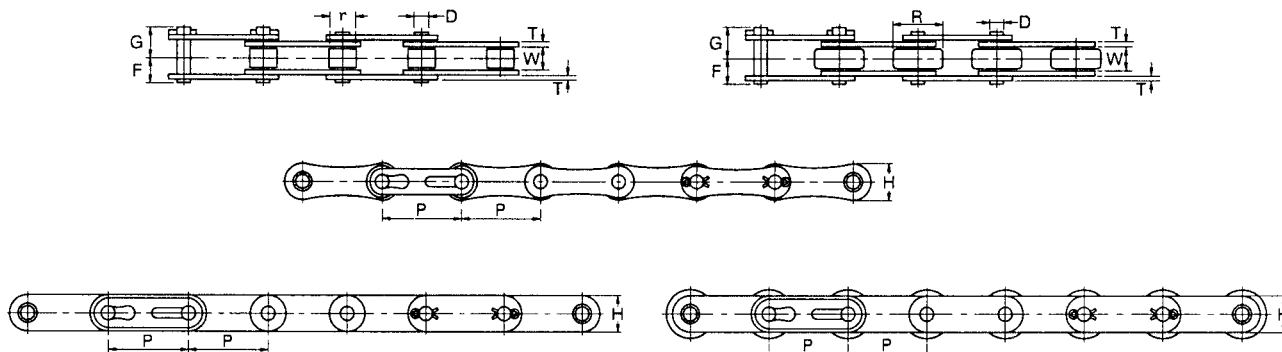
## Double Strand "304 Series" Stainless Steel Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Transverse Pitch K | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------|-------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                    |                               |                              |
|                |         | W      | R     | H      | T         |             |               |       |                    |                               |                              |
| ■ 35-2SS       | 0.375   | 0.188  | 0.200 | 0.340  | 0.050     | 0.141       | 0.429         | 0.469 | 0.399              | 3,520                         | 0.46                         |
| 40-2SS         | 0.500   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.602         | 0.645 | 0.566              | 5,720                         | 0.85                         |
| 50-2SS         | 0.625   | 0.375  | 0.400 | 0.579  | 0.080     | 0.200       | 0.756         | 0.815 | 0.713              | 9,900                         | 1.37                         |
| 60-2SS         | 0.750   | 0.500  | 0.469 | 0.673  | 0.094     | 0.234       | 0.945         | 1.016 | 0.897              | 13,640                        | 2.04                         |
| 80-2SS         | 1.000   | 0.625  | 0.625 | 0.935  | 0.125     | 0.312       | 1.217         | 1.326 | 1.153              | 22,000                        | 3.41                         |

■ Rollerless Chain. "R" in this case shall indicate the external diameter of the bushing.

# STAINLESS STEEL CHAINS DOUBLE PITCH & OVERSIZED ROLLERS



## Agricultural Type "304 Series" Stainless Steel Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |         | W      | R     | H      | T         |             |               |       |                                |                              |
| A2040SS        | 1.000   | 0.312  | 0.312 | 0.463  | 0.060     | 0.156       | 0.320         | 0.375 | 2,750                          | 0.30                         |
| A2050SS        | 1.250   | 0.375  | 0.400 | 0.593  | 0.080     | 0.200       | 0.401         | 0.450 | 4,950                          | 0.50                         |
| A2060SS        | 1.500   | 0.500  | 0.469 | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 6,050                          | 0.70                         |

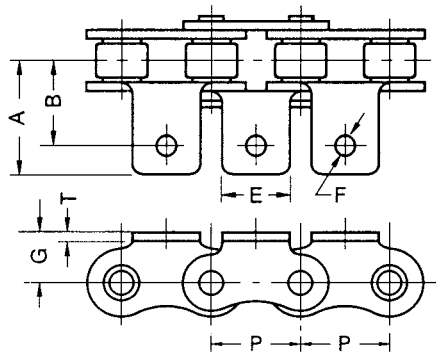
## Conveyor Type "304 Series" Stainless Steel Chains

Dimensions: inch

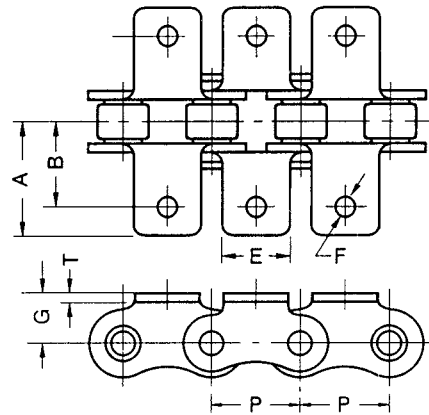
| PEER Chain No. | Pitch P | Roller |       |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width  | Diam. |       | Height | Thickness |             | F             | G     |                                |                              |
|                |         | W      | r     | R     | H      | T         |             |               |       |                                |                              |
| C2040SS        | 1.000   | 0.312  | 0.312 | -     | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 2,750                          | 0.34                         |
| C2042SS        | 1.000   | 0.312  | -     | 0.625 | 0.463  | 0.060     | 0.156       | 0.320         | 0.377 | 2,750                          | 0.58                         |
| C2050SS        | 1.250   | 0.375  | 0.400 | -     | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 4,950                          | 0.56                         |
| C2052SS        | 1.250   | 0.375  | -     | 0.750 | 0.593  | 0.080     | 0.200       | 0.403         | 0.453 | 4,950                          | 0.88                         |
| C2060SS        | 1.500   | 0.500  | 0.469 | -     | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 6,800                          | 0.75                         |
| C2062SS        | 1.500   | 0.500  | -     | 0.875 | 0.683  | 0.094     | 0.234       | 0.500         | 0.549 | 6,800                          | 1.20                         |
| C2060HSS       | 1.500   | 0.500  | 0.469 | -     | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 7,040                          | 1.01                         |
| C2062HSS       | 1.500   | 0.500  | -     | 0.875 | 0.683  | 0.125     | 0.234       | 0.586         | 0.662 | 7,040                          | 1.48                         |
| C2080SS        | 2.000   | 0.625  | 0.625 | -     | 0.935  | 0.125     | 0.312       | 0.634         | 0.724 | 11,020                         | 1.40                         |
| C2082SS        | 2.000   | 0.625  | -     | 1.125 | 0.935  | 0.125     | 0.312       | 0.634         | 0.724 | 11,020                         | 2.10                         |
| C2080HSS       | 2.000   | 0.625  | 0.625 | -     | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 12,100                         | 1.67                         |
| C2082HSS       | 2.000   | 0.625  | -     | 1.125 | 0.935  | 0.156     | 0.312       | 0.699         | 0.813 | 12,100                         | 2.40                         |

NOTE: Above Chains also Available with Delrin Rollers

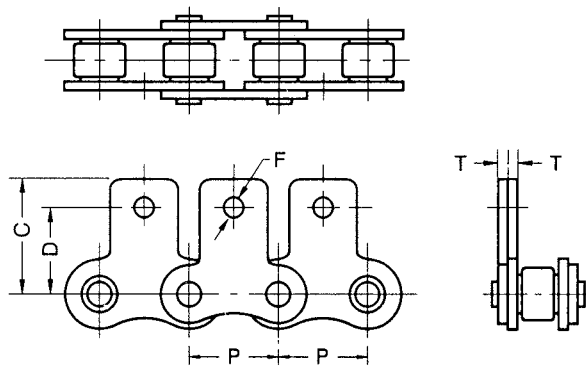
# PEER ATTACHMENT DESCRIPTIONS - ANSI SINGLE STRAND CHAINS



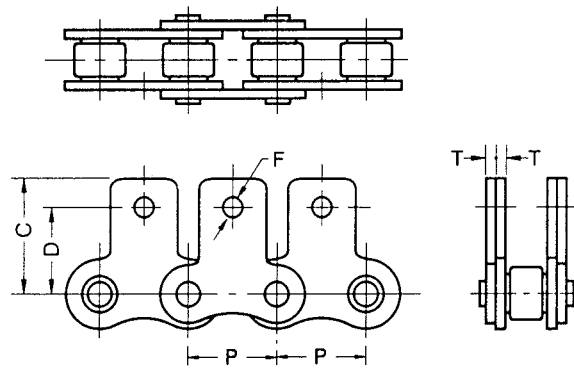
A-1



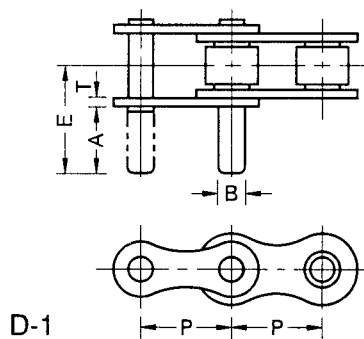
K-1



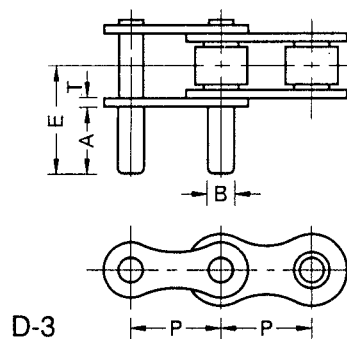
SA-1



SK-1

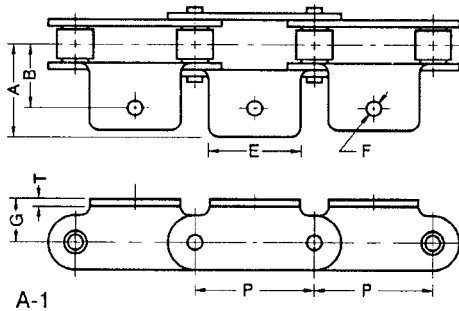


D-1

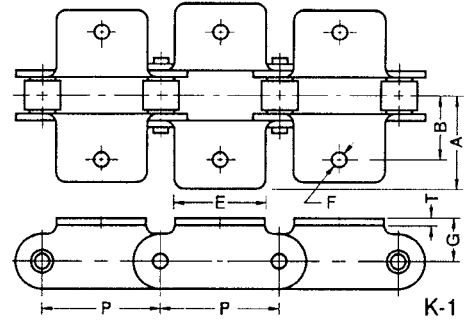


D-3

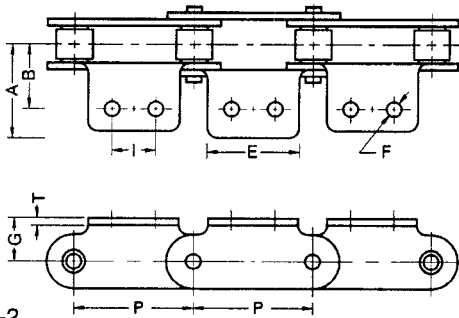
# PEER ATTACHMENT DESCRIPTIONS - ANSI DOUBLE PITCH CHAINS



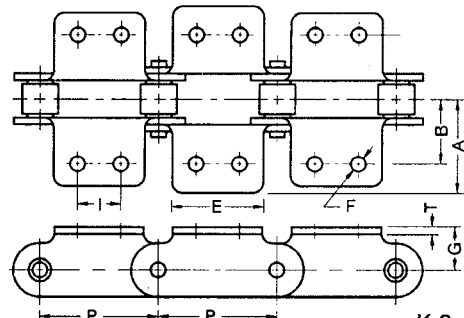
A-1



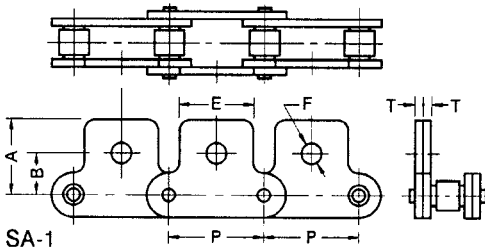
K-1



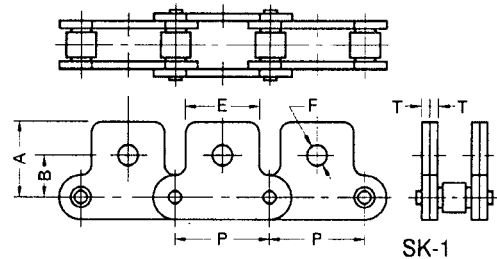
A-2



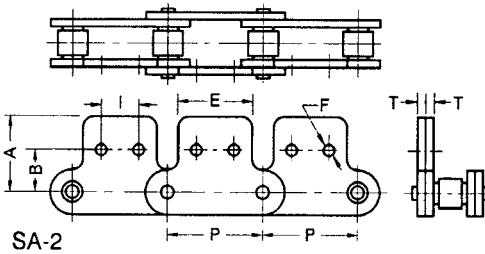
K-2



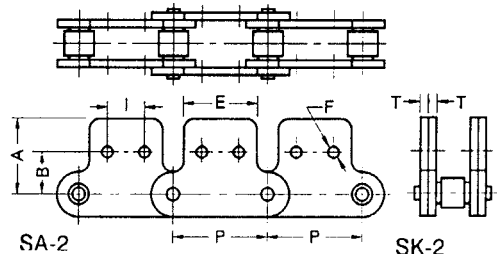
SA-1



SK-1

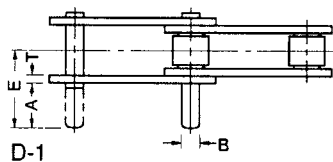


SA-2

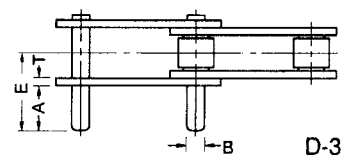


SA-2

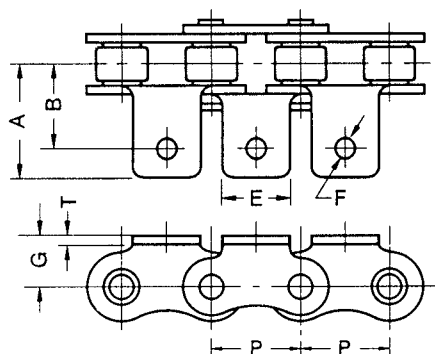
SK-2



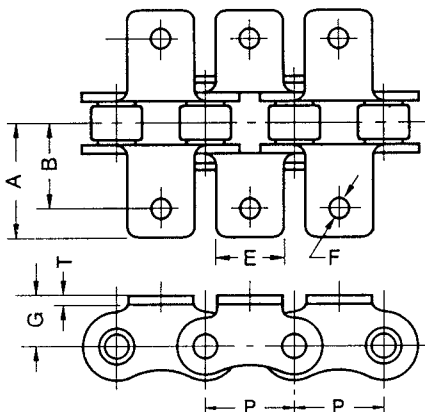
D-1



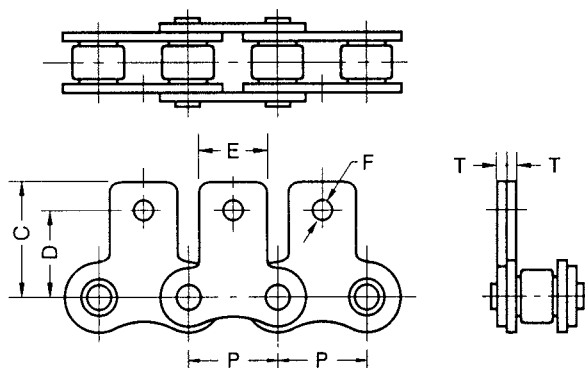
D-3



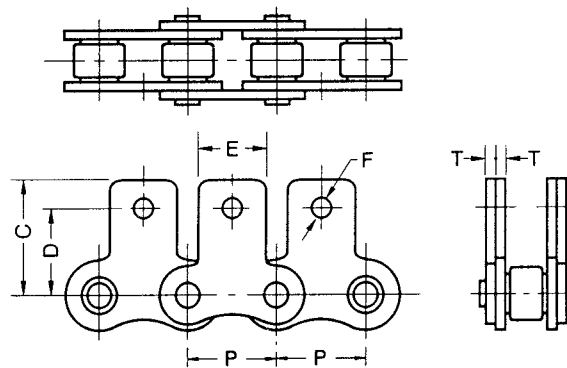
A-1



K-1



SA-1

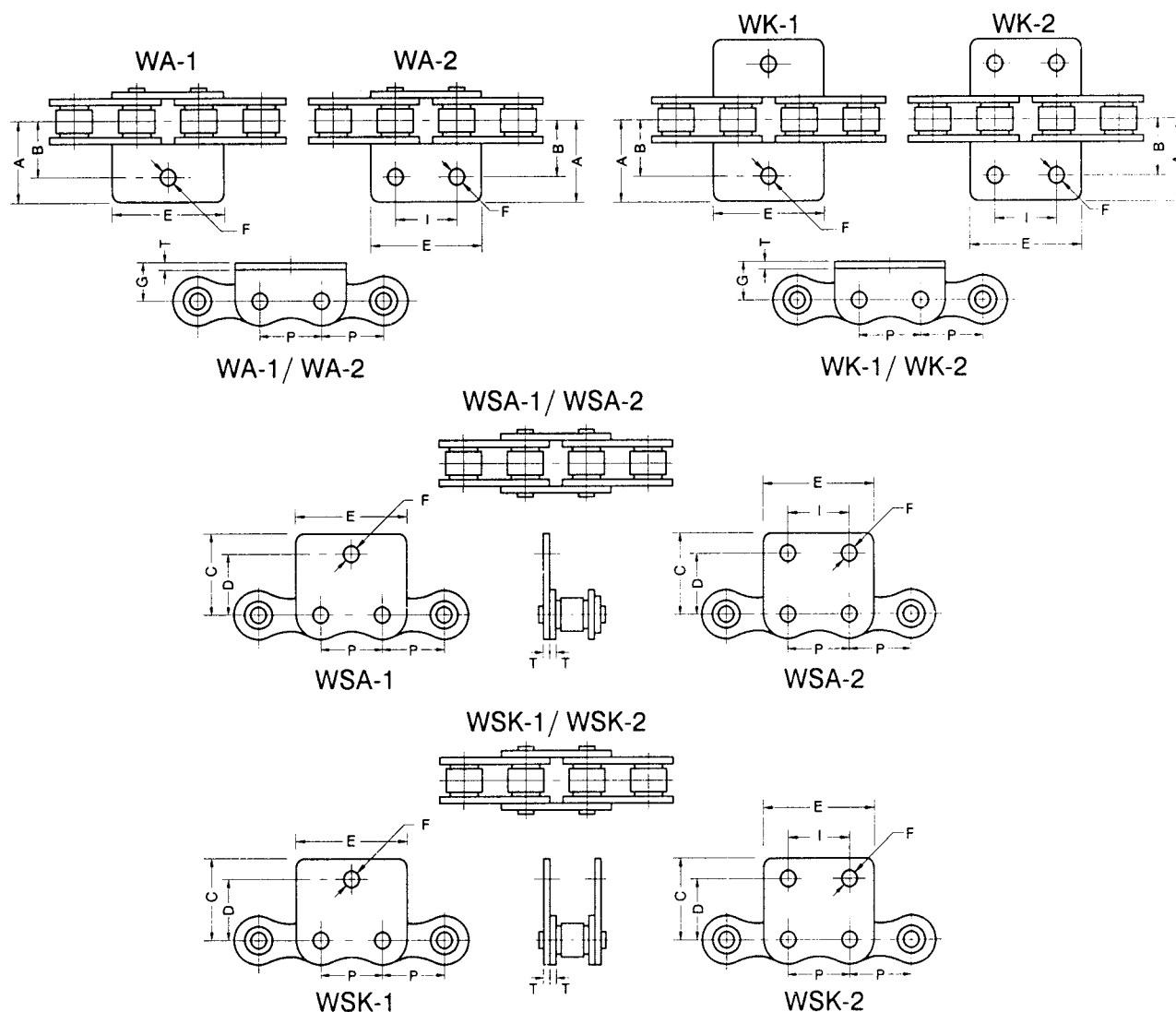


SK-1

## A-1 / K-1 / SA-1 / SK-1 Attachments

Dimensions: inch

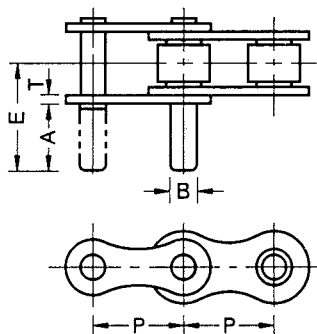
| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| 35             | 0.375   | 0.516 | 0.375 | 0.531 | 0.375 | 0.313 | 0.109 | 0.250 | 0.050 |
| 40             | 0.500   | 0.688 | 0.500 | 0.688 | 0.500 | 0.375 | 0.141 | 0.312 | 0.060 |
| 41             | 0.500   | 0.641 | 0.469 | 0.648 | 0.500 | 0.375 | 0.141 | 0.281 | 0.050 |
| 50             | 0.625   | 0.969 | 0.625 | 0.963 | 0.625 | 0.562 | 0.203 | 0.406 | 0.080 |
| 60             | 0.750   | 1.094 | 0.750 | 1.031 | 0.719 | 0.625 | 0.203 | 0.469 | 0.094 |
| 80             | 1.000   | 1.547 | 1.000 | 1.339 | 0.969 | 0.750 | 0.266 | 0.625 | 0.125 |
| 100            | 1.250   | 1.693 | 1.250 | 1.648 | 1.250 | 1.000 | 0.328 | 0.781 | 0.156 |
| 120            | 1.500   | 2.087 | 1.500 | 1.958 | 1.438 | 1.125 | 0.391 | 0.906 | 0.187 |



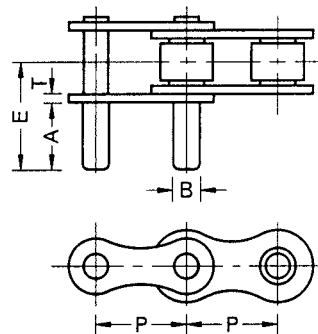
**WA-1 / WA-2 / WK-1 / WK-2 / WSA-1 / WSA-2 / WSK-1 / WSK-2 Attachments**

Dimensions: inch

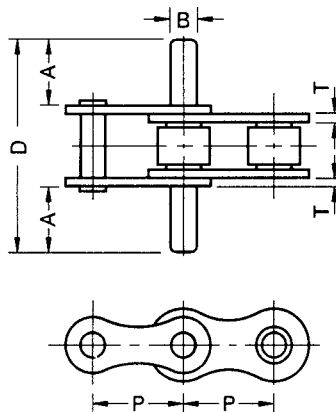
| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     | I     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 35             | 0.375   | 0.563 | 0.375 | 0.578 | 0.375 | 0.722 | 0.109 | 0.250 | 0.050 | 0.375 |
| 40             | 0.500   | 0.687 | 0.500 | 0.681 | 0.500 | 0.909 | 0.141 | 0.312 | 0.060 | 0.500 |
| 50             | 0.625   | 0.969 | 0.625 | 0.980 | 0.625 | 1.120 | 0.203 | 0.406 | 0.080 | 0.625 |
| 60             | 0.750   | 1.063 | 0.750 | 1.024 | 0.719 | 1.427 | 0.203 | 0.469 | 0.094 | 0.750 |
| 80             | 1.000   | 1.390 | 1.000 | 1.344 | 0.969 | 1.915 | 0.266 | 0.625 | 0.125 | 1.000 |



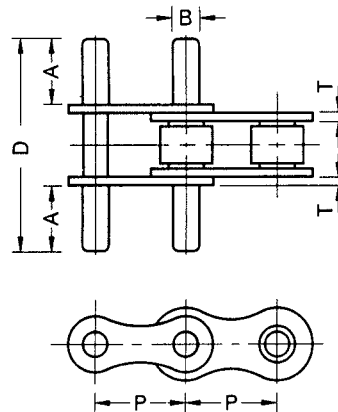
D-1



D-3



D-D-1

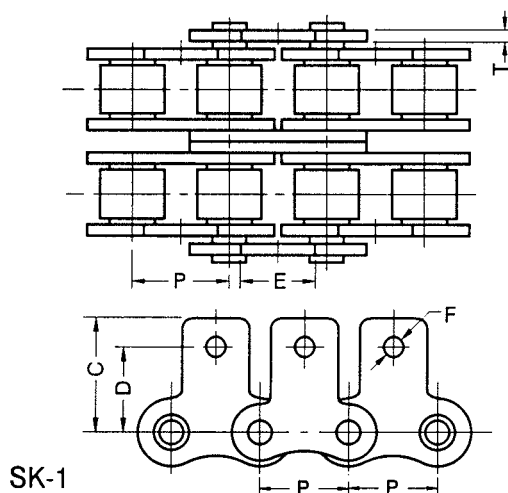
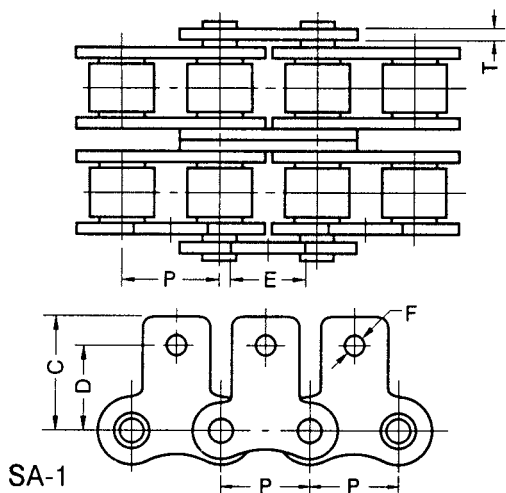
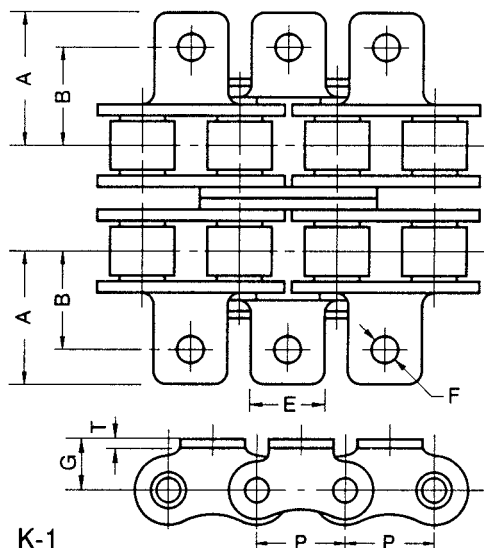
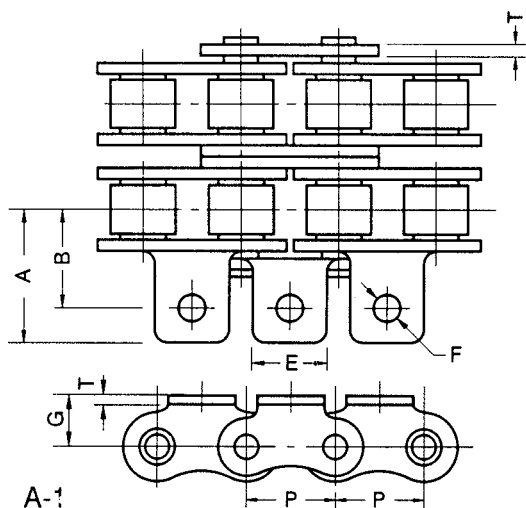


D-D-3

## D-1 / D-3 / D-D-1 / D-D-3 Attachments

Dimensions: inch

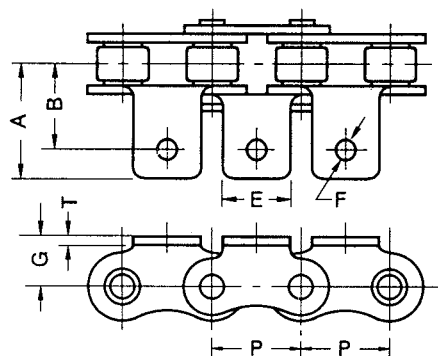
| PEER Chain No. | Pitch P | A     | B     | D     | E     | T     |
|----------------|---------|-------|-------|-------|-------|-------|
| 35             | 0.375   | 0.375 | 0.141 | 1.150 | 0.575 | 0.050 |
| 40             | 0.500   | 0.375 | 0.156 | 1.322 | 0.661 | 0.060 |
| 41             | 0.500   | 0.375 | 0.141 | 1.216 | 0.608 | 0.050 |
| 50             | 0.625   | 0.469 | 0.200 | 1.654 | 0.827 | 0.080 |
| 60             | 0.750   | 0.562 | 0.234 | 2.036 | 1.018 | 0.094 |
| 80             | 1.000   | 0.750 | 0.312 | 2.670 | 1.335 | 0.125 |
| 100            | 1.250   | 0.937 | 0.375 | 3.296 | 1.648 | 0.156 |
| 120            | 1.500   | 1.125 | 0.437 | -     | 2.024 | 0.187 |
| 140            | 1.750   | 1.312 | 0.500 | -     | 2.264 | 0.218 |
| 160            | 2.000   | 1.500 | 0.562 | -     | 2.654 | 0.250 |



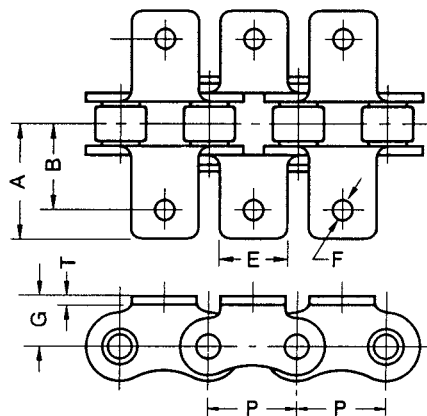
**A-1 / K-1 / SA-1 / SK-1 Attachments**

Dimensions: inch

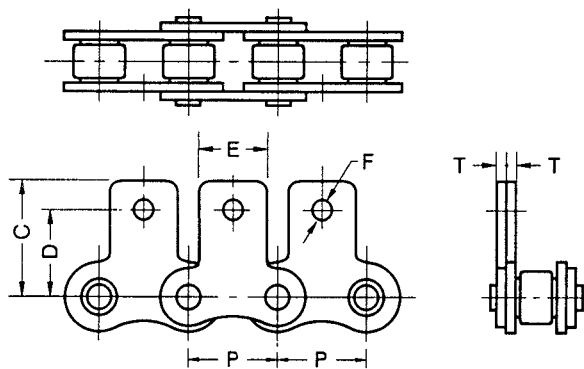
| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| 35-2           | 0.375   | 0.516 | 0.375 | 0.531 | 0.375 | 0.313 | 0.109 | 0.250 | 0.050 |
| 40-2           | 0.500   | 0.688 | 0.500 | 0.688 | 0.500 | 0.375 | 0.141 | 0.312 | 0.060 |
| 50-2           | 0.625   | 0.969 | 0.625 | 0.963 | 0.625 | 0.562 | 0.203 | 0.406 | 0.080 |
| 60-2           | 0.750   | 1.094 | 0.750 | 1.031 | 0.719 | 0.625 | 0.203 | 0.469 | 0.094 |
| 80-2           | 1.000   | 1.547 | 1.000 | 1.339 | 0.969 | 0.750 | 0.266 | 0.625 | 0.125 |



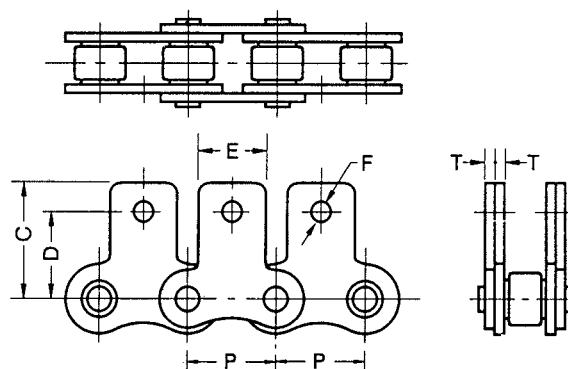
A-1



K-1



SA-1

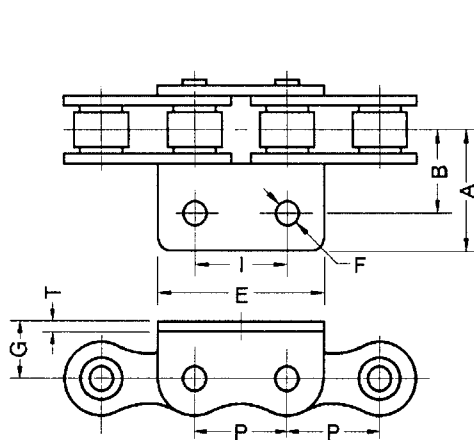


SK-1

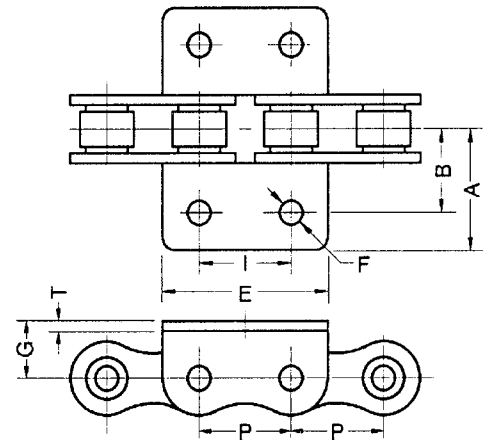
## A-1 / K-1 / SA-1 / SK-1 Attachments

Dimensions: inch

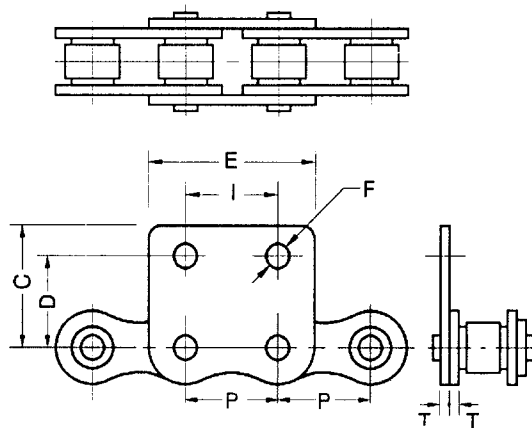
| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| 06B            | 0.375   | 0.531 | 0.375 | 0.531 | 0.769 | 0.315 | 0.138 | 0.256 | 0.049 |
| 08B            | 0.500   | 0.717 | 0.500 | 0.744 | 0.525 | 0.433 | 0.169 | 0.350 | 0.059 |
| 10B            | 0.625   | 0.878 | 0.625 | 0.904 | 0.650 | 0.562 | 0.209 | 0.406 | 0.064 |
| 12B            | 0.750   | 1.031 | 0.750 | 1.125 | 0.844 | 0.625 | 0.252 | 0.530 | 0.070 |
| 16B            | 1.000   | 1.429 | 1.000 | 1.339 | 0.911 | 0.750 | 0.252 | 0.625 | 0.124 |



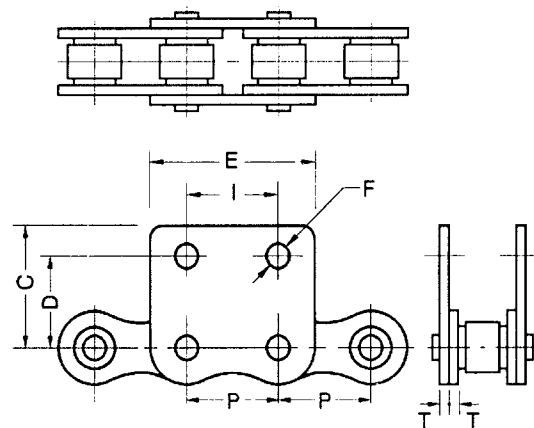
WA-2



WK-2



WSA-2

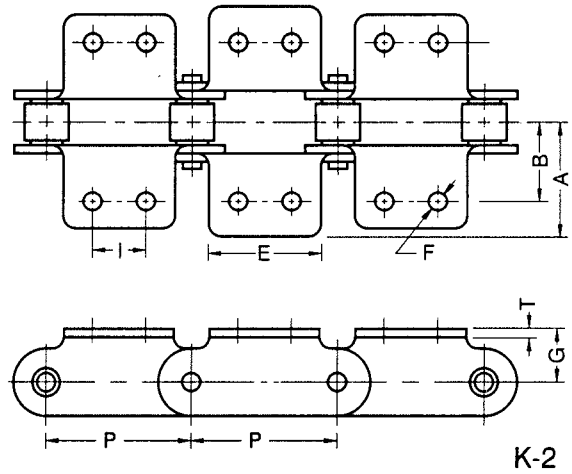
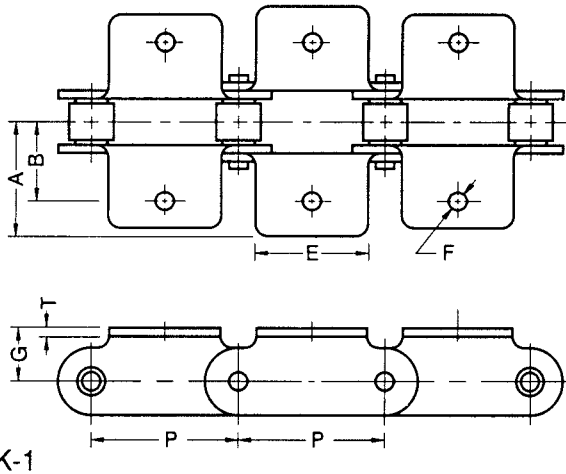
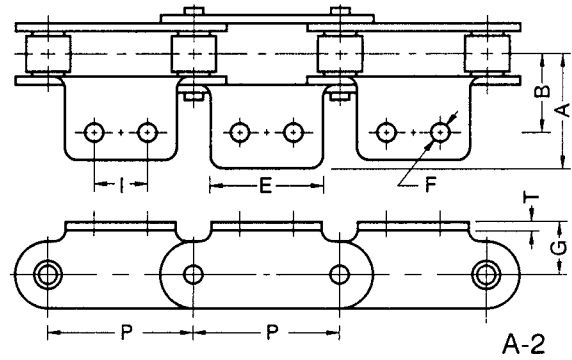
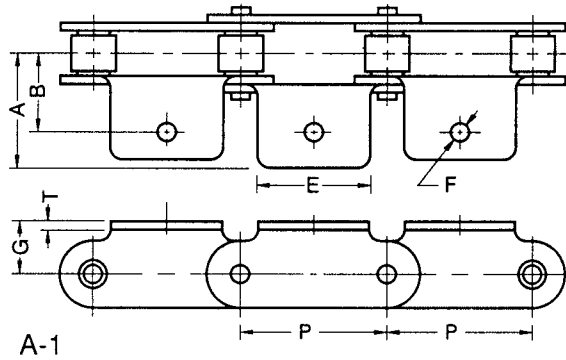


WSK-2

## WA-2 / WK-2 / WSA-2 / WSK-2 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     | I     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 08B            | 0.500   | 0.717 | 0.500 | 0.744 | 0.526 | 0.963 | 0.169 | 0.350 | 0.059 | 0.500 |
| 10B            | 0.625   | 0.878 | 0.625 | 0.903 | 0.650 | 1.204 | 0.209 | 0.406 | 0.064 | 0.625 |
| 12B            | 0.750   | 1.031 | 0.750 | 1.126 | 0.844 | 1.385 | 0.252 | 0.530 | 0.070 | 0.750 |
| 16B            | 1.000   | 1.429 | 1.000 | 1.339 | 0.914 | 1.815 | 0.252 | 0.625 | 0.124 | 1.000 |



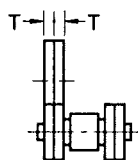
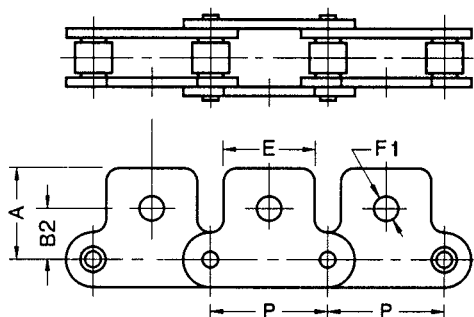
**A-1 / A-2 / K-1 / K-2 Attachments**

Dimensions: inch

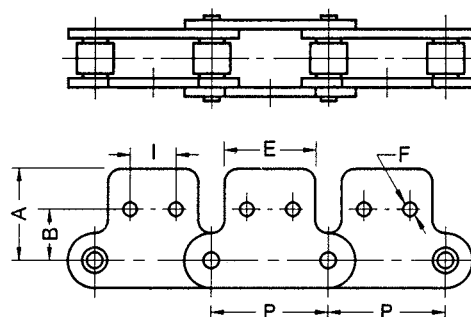
| PEER Chain No.  | Pitch P | A     | B     | E     | F     | G     | T     | I     |
|-----------------|---------|-------|-------|-------|-------|-------|-------|-------|
| C2040 / C2042   | 1.000   | 0.742 | 0.500 | 0.750 | 0.141 | 0.359 | 0.060 | 0.375 |
| C2050 / C2052   | 1.250   | 0.945 | 0.625 | 1.000 | 0.203 | 0.437 | 0.080 | 0.469 |
| C2060H / C2062H | 1.500   | 1.203 | 0.844 | 1.125 | 0.203 | 0.578 | 0.125 | 0.563 |
| C2080H / C2082H | 2.000   | 1.516 | 1.094 | 1.500 | 0.266 | 0.750 | 0.156 | 0.750 |
| C2100H / C2102H | 2.500   | 1.965 | 1.313 | 1.875 | 0.328 | 0.922 | 0.187 | 0.937 |
| C2120H / C2122H | 3.000   | 2.390 | 1.562 | 2.250 | 0.391 | 1.094 | 0.218 | 1.125 |

NOTE: Attachments can be supplied on Double Pitch Chain with Standard Rollers and Double Pitch Chain with Oversized Rollers. Can be supplied in Carbon Steel, Nickel Plated, and Stainless Steel. Can be supplied with Carbon Steel and Delrin Rollers.

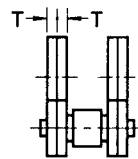
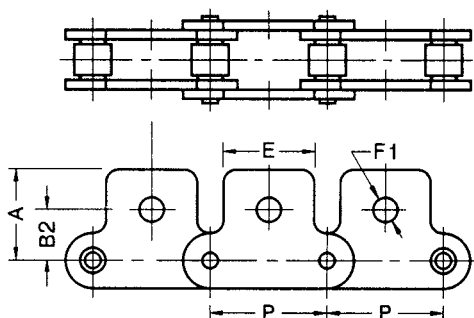
SA-1



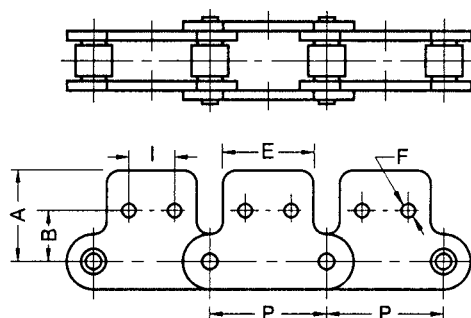
SA-2



SK-1



SK-2

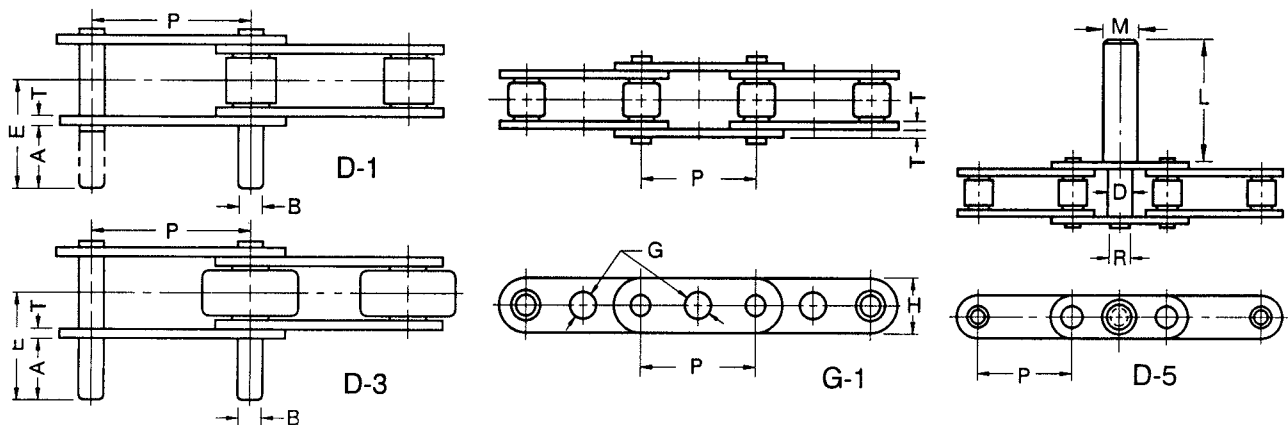


## SA-1 / SA-2 / SK-1 / SK-2 Attachments

Dimensions: inch

| PEER Chain No.  | Pitch P | A     | B     | B2    | E     | F     | F1    | T     | I     |
|-----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| C2040 / C2042   | 1.000   | 0.759 | 0.531 | 0.437 | 0.750 | 0.141 | 0.203 | 0.060 | 0.375 |
| C2050 / C2052   | 1.250   | 0.969 | 0.625 | 0.563 | 1.000 | 0.203 | 0.250 | 0.080 | 0.469 |
| C2060H / C2062H | 1.500   | 1.172 | 0.750 | 0.687 | 1.125 | 0.203 | 0.328 | 0.125 | 0.563 |
| C2080H / C2082H | 2.000   | 1.500 | 1.000 | 0.875 | 1.500 | 0.266 | 0.391 | 0.156 | 0.750 |
| C2100H / C2102H | 2.500   | 1.984 | 1.250 | 1.125 | 1.875 | 0.328 | 0.516 | 0.187 | 0.937 |
| C2120H / C2122H | 3.000   | 2.359 | 1.469 | 1.313 | 2.250 | 0.391 | 0.578 | 0.218 | 1.125 |

NOTE: Attachments available with Standard Rollers or Oversized Rollers.



## D-1 / D-3 Attachments

Dimensions: inch

| PEER Chain No.  | Pitch P | A     | B     | T     | E     |
|-----------------|---------|-------|-------|-------|-------|
| C2040 / C2042   | 1.000   | 0.375 | 0.156 | 0.060 | 0.661 |
| C2050 / C2052   | 1.250   | 0.469 | 0.200 | 0.080 | 0.827 |
| C2060H / C2062H | 1.500   | 0.562 | 0.234 | 0.125 | 1.080 |
| C2080H / C2082H | 2.000   | 0.750 | 0.312 | 0.156 | 1.398 |
| C2100H / C2102H | 2.500   | 0.937 | 0.375 | 0.187 | 1.713 |
| C2120H / C2122H | 3.000   | 1.125 | 0.437 | 0.218 | 2.058 |

## D-5 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | L     | M     | R     | D     |
|----------------|---------|-------|-------|-------|-------|
| D-5-A          | 1.500   | 1.625 | 0.500 | 0.318 | 0.313 |
| D-5-B          | 1.500   | 1.625 | 0.562 | 0.309 | 0.303 |
| D-5-C          | 1.500   | 1.625 | 0.500 | 0.318 | 0.218 |

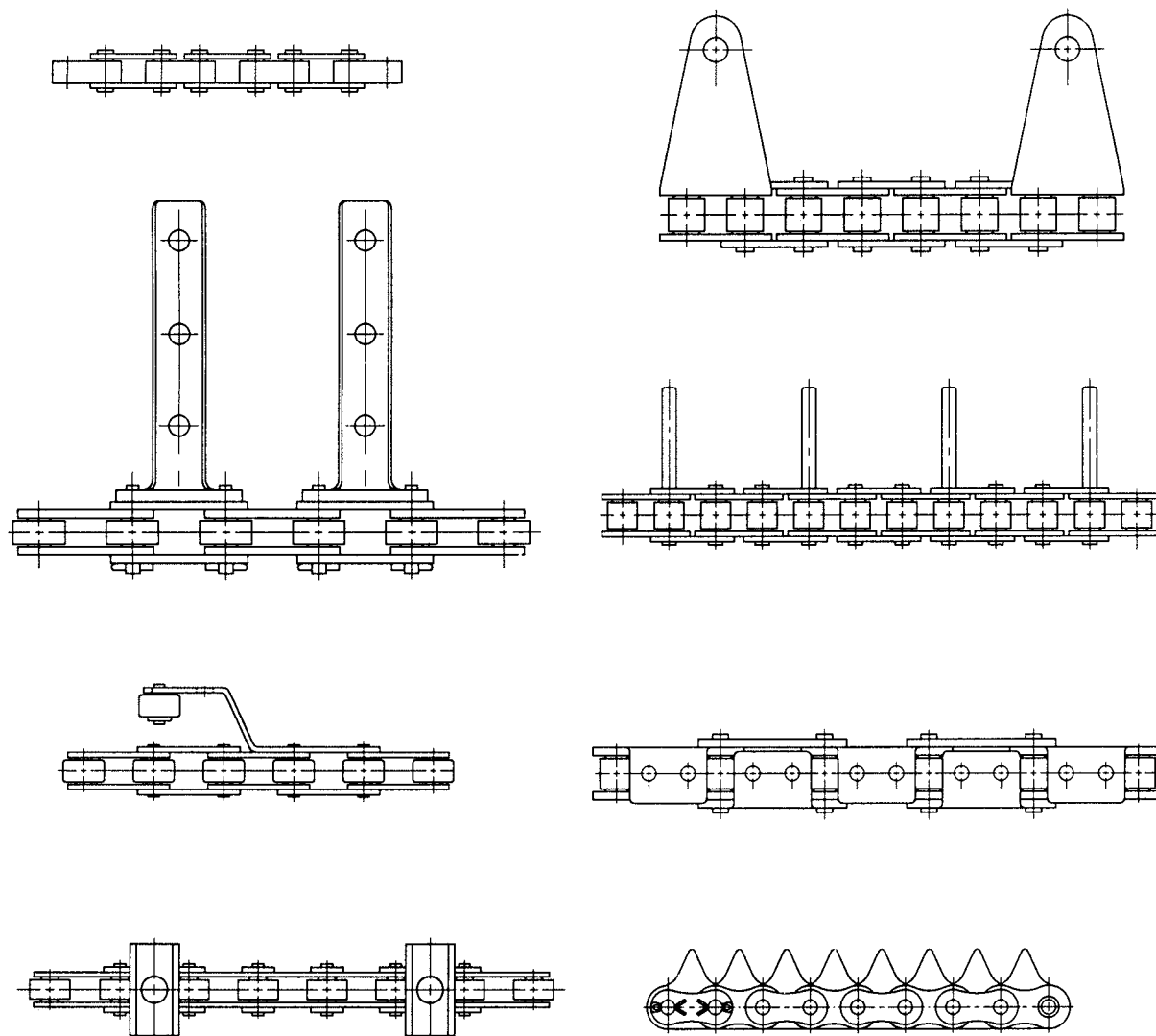
NOTE: Available in Carbon Steel, Nickel Plated, and Stainless Steel.

## G-1 Attachments

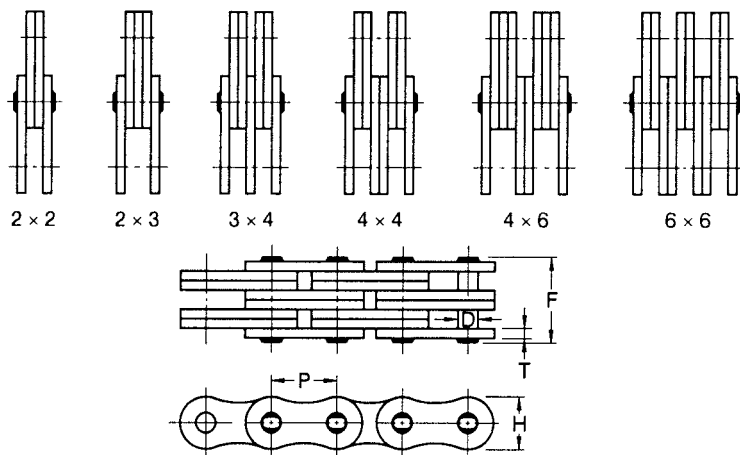
Dimensions: inch

| PEER Chain No. | Pitch P | T     | G     | H     |
|----------------|---------|-------|-------|-------|
| C2060H G1-A    | 1.500   | 0.125 | 0.254 | 0.683 |
| C2060H G1-B    | 1.500   | 0.125 | 0.315 | 0.683 |
| C2060H G1-C    | 1.500   | 0.125 | 0.317 | 0.683 |
| C2060H G1-D    | 1.500   | 0.125 | 0.330 | 0.683 |
| C2060H G1-E    | 1.500   | 0.125 | 0.377 | 0.683 |
| C2080H G1-A    | 2.000   | 0.156 | 0.315 | 0.935 |
| C2080H G1-B    | 2.000   | 0.156 | 0.330 | 0.935 |

NOTE: Available in Carbon Steel, Nickel Plated, Zinc Plated, and Stainless Steel.



We have shown above just a few of the SPECIAL ATTACHMENT chains we have supplied over the years. These are just examples of the type of work we can do for you too. Modification of standard attachments or completely new shapes and sizes to fit your exact needs is our expertise. Please contact our sales / engineering department with your specific needs and requirements.

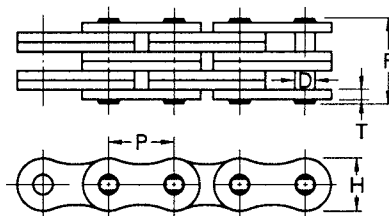


## AL Series Chains

Dimensions: inch

| PEER Chain No. | Lacing | Pitch | Pin Diam. | Pin Length Over-all | Plate Thickness | Plate Height | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|--------|-------|-----------|---------------------|-----------------|--------------|-------------------------------|------------------------------|
|                |        | P     | D         | F                   | T               | H (max.)     |                               |                              |
| AL-322         | 2 x 2  | 0.375 | 0.141     | 0.266               | 0.050           | 0.300        | 2,310                         | 0.13                         |
| AL-422         | 2 x 2  | 0.500 | 0.156     | 0.318               | 0.060           | 0.410        | 3,960                         | 0.25                         |
| AL-444         | 4 x 4  | 0.500 | 0.156     | 0.572               | 0.060           | 0.410        | 7,920                         | 0.48                         |
| AL-466         | 6 x 6  | 0.500 | 0.156     | 0.826               | 0.060           | 0.410        | 11,880                        | 0.73                         |
| AL-522         | 2 x 2  | 0.625 | 0.200     | 0.414               | 0.080           | 0.513        | 6,600                         | 0.41                         |
| AL-544         | 4 x 4  | 0.625 | 0.200     | 0.748               | 0.080           | 0.513        | 13,200                        | 0.80                         |
| AL-566         | 6 x 6  | 0.625 | 0.200     | 1.082               | 0.080           | 0.513        | 19,800                        | 1.20                         |
| AL-622         | 2 x 2  | 0.750 | 0.234     | 0.490               | 0.094           | 0.615        | 9,240                         | 0.51                         |
| AL-644         | 4 x 4  | 0.750 | 0.234     | 0.880               | 0.094           | 0.615        | 18,480                        | 1.01                         |
| AL-666         | 6 x 6  | 0.750 | 0.234     | 1.270               | 0.094           | 0.615        | 27,320                        | 1.50                         |
| AL-688         | 8 x 8  | 0.750 | 0.234     | 1.660               | 0.094           | 0.615        | 36,960                        | 2.02                         |
| AL-822         | 2 x 2  | 1.000 | 0.312     | 0.654               | 0.125           | 0.820        | 15,840                        | 1.00                         |
| AL-844         | 4 x 4  | 1.000 | 0.312     | 1.182               | 0.125           | 0.820        | 31,680                        | 1.88                         |
| AL-866         | 6 x 6  | 1.000 | 0.312     | 1.710               | 0.125           | 0.820        | 47,520                        | 2.79                         |
| AL-888         | 8 x 8  | 1.000 | 0.312     | 2.238               | 0.125           | 0.820        | 63,360                        | 3.70                         |
| AL-1022        | 2 x 2  | 1.250 | 0.375     | 0.802               | 0.156           | 1.025        | 25,300                        | 1.68                         |
| AL-1044        | 4 x 4  | 1.250 | 0.375     | 1.454               | 0.156           | 1.025        | 50,600                        | 2.59                         |
| AL-1066        | 6 x 6  | 1.250 | 0.375     | 2.106               | 0.156           | 1.025        | 74,800                        | 4.97                         |
| AL-1088        | 8 x 8  | 1.250 | 0.375     | 2.758               | 0.156           | 1.025        | 101,200                       | 5.88                         |
| AL-1222        | 2 x 2  | 1.500 | 0.437     | 0.938               | 0.187           | 1.230        | 37,560                        | 2.30                         |
| AL-1244        | 4 x 4  | 1.500 | 0.437     | 1.718               | 0.187           | 1.230        | 65,120                        | 4.62                         |
| AL-1266        | 6 x 6  | 1.500 | 0.437     | 2.498               | 0.187           | 1.230        | 97,680                        | 5.83                         |
| AL-1288        | 8 x 8  | 1.500 | 0.437     | 3.278               | 0.187           | 1.230        | 130,240                       | 8.10                         |

When ordering chain with odd number of pitches specify whether male end link required.

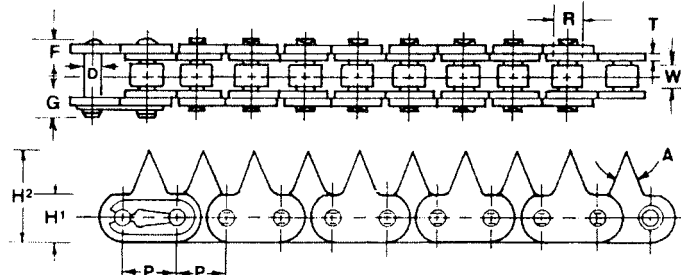


## BL Series Leaf Chain

Dimensions: inch

| PEER Chain No. | Lacing | Pitch | Pin Diam. | Pin Length Over-all | Plate Thickness | Plate Height | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|--------|-------|-----------|---------------------|-----------------|--------------|-------------------------------|------------------------------|
|                |        | P     | D         | F                   | T               | H (max.)     |                               |                              |
| BL-422         | 2 x 2  | 0.500 | 0.200     | 0.410               | 0.080           | 0.475        | 5,720                         | 0.37                         |
| BL-423         | 2 x 3  | 0.500 | 0.200     | 0.498               | 0.080           | 0.475        | 5,720                         | 0.48                         |
| BL-434         | 3 x 4  | 0.500 | 0.200     | 0.665               | 0.080           | 0.475        | 8,800                         | 0.64                         |
| BL-444         | 4 x 4  | 0.500 | 0.200     | 0.750               | 0.080           | 0.475        | 11,440                        | 0.75                         |
| BL-446         | 4 x 6  | 0.500 | 0.200     | 0.915               | 0.080           | 0.475        | 11,440                        | 0.93                         |
| BL-466         | 6 x 6  | 0.500 | 0.200     | 1.110               | 0.080           | 0.475        | 16,940                        | 1.12                         |
| BL-522         | 2 x 2  | 0.625 | 0.234     | 0.480               | 0.094           | 0.594        | 9,350                         | 0.58                         |
| BL-523         | 2 x 3  | 0.625 | 0.234     | 0.582               | 0.094           | 0.594        | 9,350                         | 0.74                         |
| BL-534         | 3 x 4  | 0.625 | 0.234     | 0.777               | 0.094           | 0.594        | 14,080                        | 1.03                         |
| BL-544         | 4 x 4  | 0.625 | 0.234     | 0.880               | 0.094           | 0.594        | 18,700                        | 1.17                         |
| BL-546         | 4 x 6  | 0.625 | 0.234     | 1.069               | 0.094           | 0.594        | 18,700                        | 1.46                         |
| BL-566         | 6 x 6  | 0.625 | 0.234     | 1.300               | 0.094           | 0.594        | 28,050                        | 1.75                         |
| BL-622         | 2 x 2  | 0.750 | 0.312     | 0.630               | 0.125           | 0.712        | 14,410                        | 0.92                         |
| BL-623         | 2 x 3  | 0.750 | 0.312     | 0.786               | 0.125           | 0.712        | 14,410                        | 1.15                         |
| BL-634         | 3 x 4  | 0.750 | 0.312     | 1.050               | 0.125           | 0.712        | 22,000                        | 1.80                         |
| BL-644         | 4 x 4  | 0.750 | 0.312     | 1.182               | 0.125           | 0.712        | 29,040                        | 1.84                         |
| BL-646         | 4 x 6  | 0.750 | 0.312     | 1.446               | 0.125           | 0.712        | 29,040                        | 2.30                         |
| BL-666         | 6 x 6  | 0.750 | 0.312     | 1.680               | 0.125           | 0.712        | 43,560                        | 2.76                         |
| BL-822         | 2 x 2  | 1.000 | 0.375     | 0.780               | 0.156           | 0.950        | 22,880                        | 1.51                         |
| BL-823         | 2 x 3  | 1.000 | 0.375     | 0.965               | 0.156           | 0.950        | 22,880                        | 1.91                         |
| BL-834         | 3 x 4  | 1.000 | 0.375     | 1.290               | 0.156           | 0.950        | 34,100                        | 2.66                         |
| BL-844         | 4 x 4  | 1.000 | 0.375     | 1.420               | 0.156           | 0.950        | 45,100                        | 3.02                         |
| BL-846         | 4 x 6  | 1.000 | 0.375     | 1.780               | 0.156           | 0.950        | 45,100                        | 3.78                         |
| BL-866         | 6 x 6  | 1.000 | 0.375     | 2.070               | 0.156           | 0.950        | 66,000                        | 4.54                         |
| BL-1022        | 2 x 2  | 1.250 | 0.437     | 0.920               | 0.187           | 1.187        | 33,000                        | 2.32                         |
| BL-1023        | 2 x 3  | 1.250 | 0.437     | 1.133               | 0.187           | 1.187        | 33,000                        | 2.95                         |
| BL-1034        | 3 x 4  | 1.250 | 0.437     | 1.523               | 0.187           | 1.187        | 49,500                        | 4.07                         |
| BL-1044        | 4 x 4  | 1.250 | 0.437     | 1.790               | 0.187           | 1.187        | 66,000                        | 4.63                         |
| BL-1046        | 4 x 6  | 1.250 | 0.437     | 2.108               | 0.187           | 1.187        | 66,000                        | 5.79                         |
| BL-1066        | 6 x 6  | 1.250 | 0.437     | 2.498               | 0.187           | 1.187        | 99,000                        | 6.94                         |
| BL-1223        | 2 x 3  | 1.500 | 0.500     | 1.325               | 0.219           | 1.425        | 44,000                        | 4.07                         |
| BL-1234        | 3 x 4  | 1.500 | 0.500     | 1.783               | 0.219           | 1.425        | 66,000                        | 5.65                         |
| BL-1246        | 4 x 6  | 1.500 | 0.500     | 2.470               | 0.219           | 1.425        | 88,000                        | 7.99                         |
| BL-1423        | 2 x 3  | 1.750 | 0.562     | 1.500               | 0.250           | 1.662        | 52,800                        | 5.40                         |
| BL-1434        | 3 x 4  | 1.750 | 0.562     | 2.020               | 0.250           | 1.662        | 79,200                        | 7.49                         |
| BL-1446        | 4 x 6  | 1.750 | 0.562     | 2.800               | 0.250           | 1.662        | 105,600                       | 10.77                        |
| BL-1623        | 2 x 3  | 2.000 | 0.687     | 1.738               | 0.281           | 1.900        | 77,100                        | 6.57                         |
| BL-1634        | 3 x 4  | 2.000 | 0.687     | 2.334               | 0.281           | 1.900        | 109,800                       | 9.13                         |
| BL-1646        | 4 x 6  | 2.000 | 0.687     | 3.228               | 0.281           | 1.900        | 140,800                       | 12.99                        |

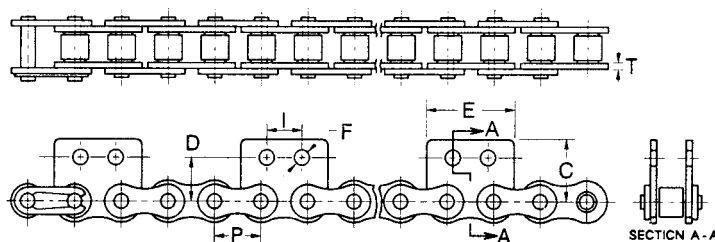
When ordering chain with odd number of pitches specify whether male or female end link required.



**40 S.S. Sticker Chains**

Dimensions: inch

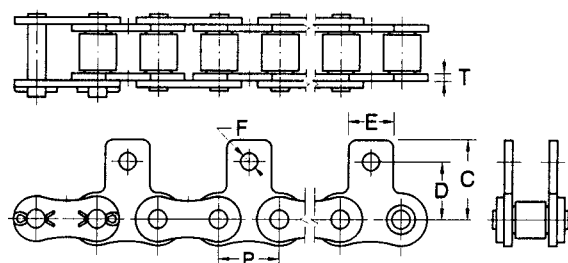
| PEER Chain No. | Pitch P | Roller |       | Plate  |                |           |                  | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|----------------|-----------|------------------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Overall Height | Thickness | Angle of Attach. |             | F             | G     |                                |                              |
|                |         | W      | R     | H1     | H2             | T         | A                |             |               |       |                                |                              |
| 40 SS Sticker  | 0.500   | 0.312  | 0.312 | 0.433  | 0.89           | 0.06      | 45°              | 0.156       | 0.323         | 0.362 | 2,750                          | 0.44                         |



**60 S.S. Attachment Chains**

Dimensions: inch

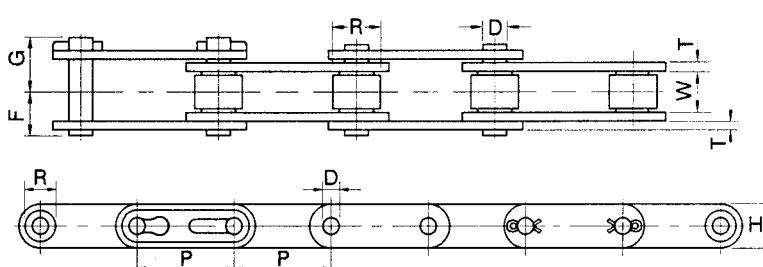
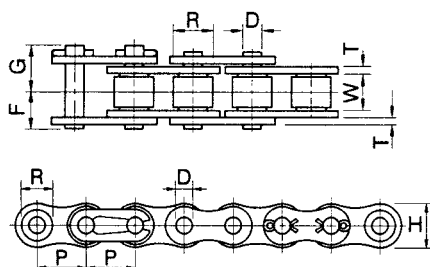
| PEER Chain No. | Pitch P | C     | D     | E     | F     | I     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|
| 60SS WSK-2E2   | 0.750   | 1.024 | 0.719 | 1.427 | 0.260 | 0.562 | 0.094 |
| 60SS WSK-2E4   | 0.750   | 1.024 | 0.719 | 1.427 | 0.260 | 0.562 | 0.094 |



**80 S.S. Attachment Chains**

Dimensions: inch

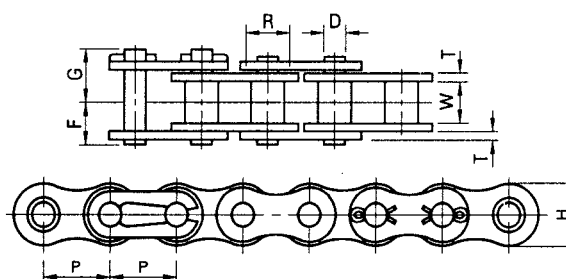
| PEER Chain No. | Pitch P | C     | D     | E     | F     | T     |
|----------------|---------|-------|-------|-------|-------|-------|
| 80SS SK-1E2    | 1.000   | 1.339 | 0.969 | 0.750 | 0.266 | 0.125 |



### Self Lubricating Chains

Dimensions: inch

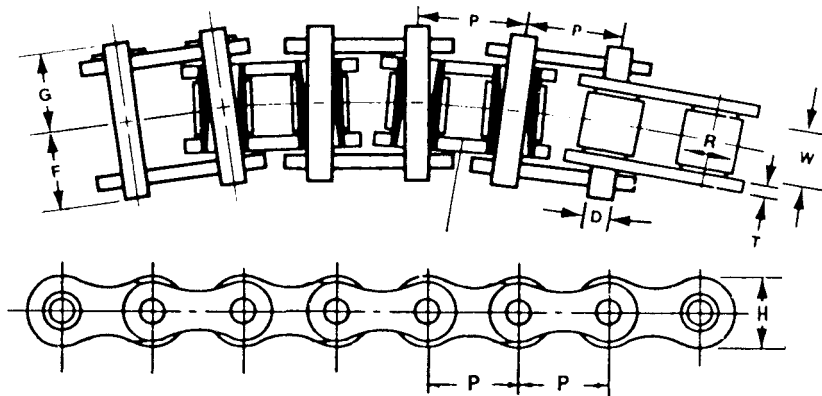
| PEER Chain No. | Pitch P | Bushing |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width   | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |         | W       | R     | H      | T         |             |               |       |                                |                              |
| 40 SL          | 0.500   | 0.312   | 0.312 | 0.463  | 0.059     | 0.156       | 0.320         | 0.375 | 2,700                          | 0.42                         |
| C2040 SL       | 1.000   | 0.312   | 0.312 | 0.463  | 0.059     | 0.156       | 0.320         | 0.375 | 2,700                          | 0.40                         |
| 50 SL          | 0.625   | 0.375   | 0.400 | 0.579  | 0.077     | 0.200       | 0.401         | 0.450 | 4,600                          | 0.71                         |
| C2050 SL       | 1.250   | 0.375   | 0.400 | 0.579  | 0.077     | 0.200       | 0.401         | 0.450 | 4,600                          | 0.67                         |
| 60 SL          | 0.750   | 0.500   | 0.469 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 5,900                          | 0.97                         |
| C2060 SL       | 1.500   | 0.500   | 0.469 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 5,900                          | 0.93                         |
| 80 SL          | 1.000   | 0.625   | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 11,450                         | 1.71                         |
| C2080 SL       | 2.000   | 0.625   | 0.625 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 11,450                         | 1.60                         |



### Rollerless Chains

Dimensions: inch

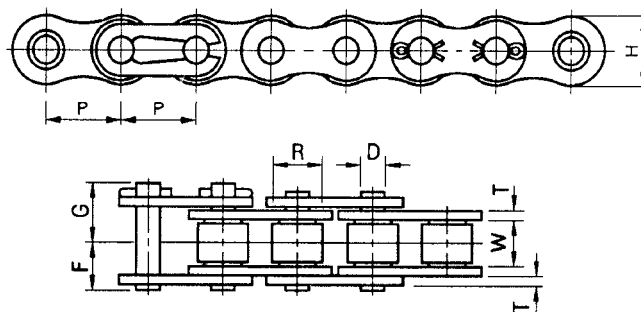
| PEER Chain No. | Pitch P | Bushing |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width   | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |         | W       | R     | H      | T         |             |               |       |                                |                              |
| 55R            | 0.625   | 0.375   | 0.272 | 0.579  | 0.080     | 0.200       | 0.401         | 0.450 | 6,100                          | 0.57                         |
| 65R            | 0.750   | 0.500   | 0.330 | 0.673  | 0.094     | 0.234       | 0.500         | 0.549 | 8,500                          | 0.78                         |
| 85R            | 1.000   | 0.625   | 0.447 | 0.935  | 0.125     | 0.312       | 0.636         | 0.750 | 14,500                         | 1.45                         |
| 105R           | 1.250   | 0.750   | 0.532 | 1.165  | 0.156     | 0.375       | 0.794         | 0.910 | 24,000                         | 2.03                         |



**Sidebow Chains - Tapered Bushings**

Dimensions: inch

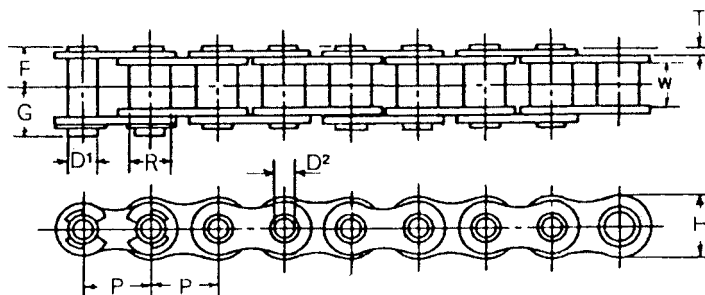
| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Min. Radius of Sidebow | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|------------------------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                        |                                |                              |
|                |         | W      | R     | H      | T         |             | F             | G     |                        |                                |                              |
| 40 SB          | 0.500   | 0.312  | 0.312 | 0.469  | 0.060     | 0.156       | 0.327         | 0.379 | 14                     | 3,900                          | 0.42                         |
| 50 SB          | 0.625   | 0.375  | 0.400 | 0.583  | 0.080     | 0.200       | 0.409         | 0.486 | 16                     | 6,500                          | 0.71                         |
| 60 SB          | 0.750   | 0.500  | 0.469 | 0.693  | 0.094     | 0.234       | 0.517         | 0.592 | 20                     | 8,900                          | 0.97                         |
| 80 SB          | 1.000   | 0.625  | 0.625 | 0.906  | 0.125     | 0.312       | 0.656         | 0.785 | 24                     | 14,500                         | 1.70                         |



**Non-standard Roller Chains**

Dimensions: inch

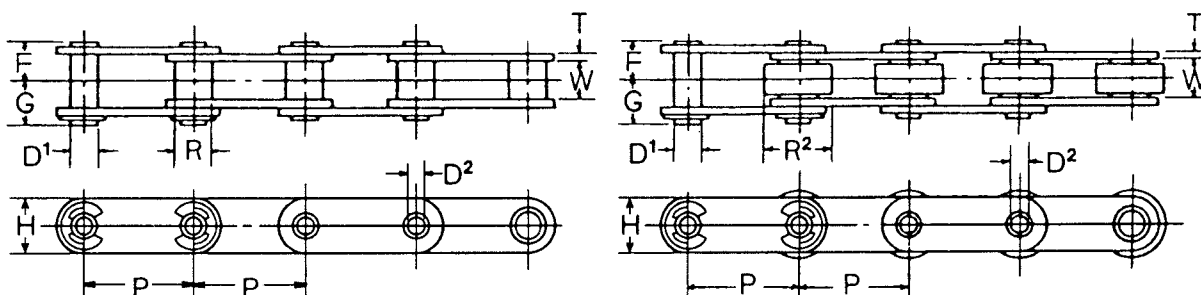
| PEER Chain No. | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |             | F             | G     |                                |                              |
|                |         | W      | R     | H      | T         |             | F             | G     |                                |                              |
| 410            | 0.500   | 0.125  | 0.306 | 0.390  | 0.039     | 0.142       | 0.184         | 0.233 | 1,900                          | 0.19                         |
| 408            | 0.500   | 0.094  | 0.306 | 0.390  | 0.039     | 0.142       | 0.149         | 0.190 | 1,900                          | 0.18                         |
| 415            | 0.500   | 0.188  | 0.306 | 0.390  | 0.039     | 0.142       | 0.216         | 0.262 | 2,100                          | 0.24                         |
| 415H           | 0.500   | 0.188  | 0.306 | 0.469  | 0.060     | 0.156       | 0.263         | 0.301 | 3,700                          | 0.33                         |
| 420            | 0.500   | 0.250  | 0.306 | 0.469  | 0.060     | 0.156       | 0.288         | 0.344 | 3,700                          | 0.38                         |
| 423            | 0.500   | 0.250  | 0.335 | 0.469  | 0.060     | 0.176       | 0.288         | 0.338 | 4,600                          | 0.42                         |
| 428            | 0.500   | 0.312  | 0.335 | 0.469  | 0.060     | 0.176       | 0.324         | 0.371 | 4,600                          | 0.44                         |
| 428H           | 0.500   | 0.313  | 0.335 | 0.476  | 0.071     | 0.176       | 0.350         | 0.392 | 5,300                          | 0.55                         |
| 520            | 0.625   | 0.250  | 0.400 | 0.585  | 0.079     | 0.200       | 0.344         | 0.394 | 6,100                          | 0.64                         |
| 525            | 0.625   | 0.312  | 0.400 | 0.585  | 0.079     | 0.200       | 0.376         | 0.425 | 6,100                          | 0.68                         |



### Single Strand Hollow Pin Chains

Dimensions: inch

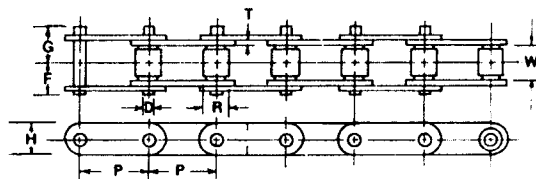
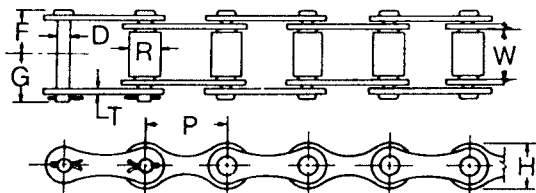
| PEER Chain No. | Pitch P | Bushing |       | Plate  |           | Pin   |            | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------|--------|-----------|-------|------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width   | Diam. | Height | Thickness | Diam. | Ins. Diam. |               |       |                                |                              |
|                |         | W       | R     | H      | T         | D     | D2         | F             | G     |                                |                              |
| 40 HP          | 0.500   | 0.312   | 0.312 | 0.463  | 0.059     | 0.223 | 0.157      | 0.319         | 0.358 | 2,700                          | 0.36                         |
| 50 HP          | 0.625   | 0.375   | 0.400 | 0.579  | 0.077     | 0.286 | 0.202      | 0.394         | 0.453 | 4,500                          | 0.58                         |
| 60 HP          | 0.750   | 0.500   | 0.469 | 0.673  | 0.094     | 0.331 | 0.235      | 0.492         | 0.547 | 6,100                          | 0.86                         |
| 80 HP          | 1.000   | 0.625   | 0.625 | 0.935  | 0.125     | 0.449 | 0.318      | 0.638         | 0.695 | 11,400                         | 1.48                         |



### Extended Pitch Hollow Pin Chains

Dimensions: inch

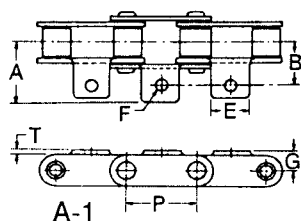
| PEER Chain No. | Pitch P | Bushing |       | Roller Diam. R2 | Plate  |           | Pin   |            | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------|-----------------|--------|-----------|-------|------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width   | Diam. |                 | Height | Thickness | Diam. | Ins. Diam. |               |       |                                |                              |
|                |         | W       | R     |                 | H      | T         | D1    | D2         | F             | G     |                                |                              |
| C2040 HP       | 1.000   | 0.312   | 0.312 | -               | 0.463  | 0.059     | 0.223 | 0.157      | 0.319         | 0.358 | 2,700                          | 0.31                         |
| C2042 HP       | 1.000   | 0.312   | -     | 0.625           | 0.463  | 0.059     | 0.223 | 0.157      | 0.319         | 0.358 | 2,700                          | 0.55                         |
| C2050 HP       | 1.250   | 0.375   | 0.400 | -               | 0.579  | 0.077     | 0.286 | 0.202      | 0.394         | 0.453 | 4,500                          | 0.51                         |
| C2052 HP       | 1.250   | 0.375   | -     | 0.750           | 0.579  | 0.077     | 0.286 | 0.202      | 0.394         | 0.453 | 4,500                          | 0.82                         |
| C2060 HP       | 1.500   | 0.500   | 0.469 | -               | 0.673  | 0.094     | 0.331 | 0.237      | 0.492         | 0.547 | 6,100                          | 0.84                         |
| C2062 HP       | 1.500   | 0.500   | -     | 0.875           | 0.673  | 0.094     | 0.331 | 0.237      | 0.492         | 0.547 | 6,100                          | 1.32                         |
| C2080 HP       | 2.000   | 0.625   | 0.625 | -               | 0.935  | 0.125     | 0.449 | 0.316      | 0.638         | 0.695 | 11,400                         | 1.41                         |
| C2082 HP       | 2.000   | 0.625   | -     | 1.125           | 0.935  | 0.125     | 0.449 | 0.316      | 0.638         | 0.695 | 11,400                         | 2.25                         |



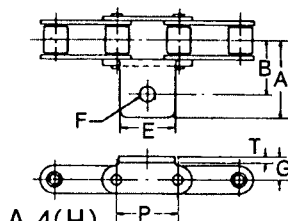
## Agricultural Chains

Dimensions: inch

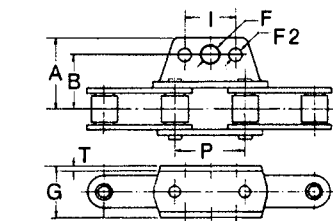
| PEER Chain No. | Pitch P | Roller  |         | Plate    |             | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------|---------|----------|-------------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width W | Diam. R | Height H | Thickness T |             | F             | G     |                                |                              |
| A550           | 1.630   | 0.780   | 0.656   | 0.757    | 0.105       | 0.281       | 0.681         | 0.823 | 12,500                         | 1.30                         |
| CA550          | 1.630   | 0.780   | 0.656   | 0.757    | 0.105       | 0.281       | 0.681         | 0.823 | 12,500                         | 1.31                         |
| CA555          | 1.630   | 0.500   | 0.656   | 0.757    | 0.125       | 0.281       | 0.586         | 0.631 | 12,500                         | 1.23                         |
| CA557          | 1.630   | 0.780   | 0.700   | 0.869    | 0.125       | 0.315       | 0.722         | 0.865 | 13,600                         | 1.48                         |
| C2060H         | 1.500   | 0.500   | 0.469   | 0.683    | 0.125       | 0.234       | 0.586         | 0.662 | 10,500                         | 1.48                         |



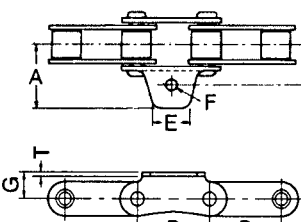
A-1



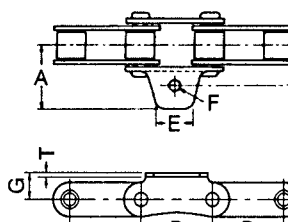
A-4(H)



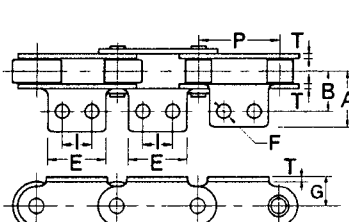
AA-3



A-27



A-29



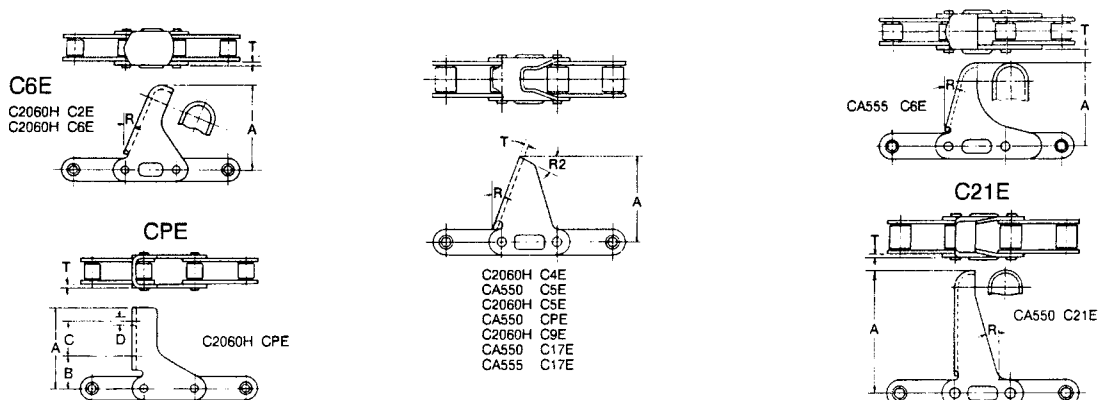
A-2

## A Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | E     | F       | F2    | G     | T     | I     |
|----------------|---------|-------|-------|-------|---------|-------|-------|-------|-------|
| CA550 A-1      | 1.630   | 1.545 | 1.000 | 0.875 | 0.265   | -     | 0.421 | 0.105 | -     |
| C2060H A-1     | 1.500   | 1.203 | 0.844 | 1.125 | 0.203   | -     | 0.578 | 0.125 | -     |
| CA550 A-4(H)   | 1.630   | 2.062 | 1.453 | 1.500 | 0.406   | -     | 0.625 | 0.187 | -     |
| CA557 A-4(H)   | 1.630   | 2.062 | 1.453 | 1.500 | 0.406   | -     | 0.625 | 0.177 | -     |
| CA550 AA-3     | 1.630   | 1.585 | 1.258 | -     | 0.394   | 0.323 | 1.181 | 0.125 | 1.189 |
| CA557 AA-3     | 1.630   | 1.704 | 1.256 | -     | 0.383 * | 0.323 | 1.223 | 0.134 | 1.189 |
| CA550 A-27     | 1.630   | 1.406 | 1.062 | 0.875 | 0.328   | -     | 0.500 | 0.105 | -     |
| CA550 A-29     | 1.630   | 1.406 | 1.000 | 0.875 | 0.391   | -     | 0.500 | 0.105 | -     |
| C2060H A-2     | 1.500   | 1.203 | 0.844 | 0.203 | 0.203   | -     | 0.578 | 0.125 | 0.563 |

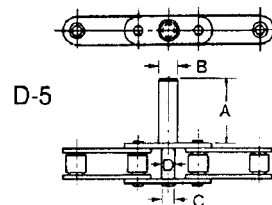
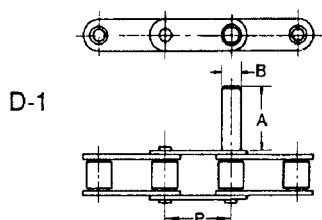
\* - Square hole



## C Attachments

Dimensions: inch

| PEER Chain No. | A     | R     | R2  | T     | B     | C     | D     |
|----------------|-------|-------|-----|-------|-------|-------|-------|
| C2060H C2E     | 3.000 | 22.5° | -   | 0.125 | -     | -     | -     |
| C2060H C4E     | 2.980 | 22.5° | -   | 0.125 | -     | -     | -     |
| CA550 C5E      | 2.323 | 15°   | -   | 0.125 | -     | -     | -     |
| C2060H C5E     | 2.250 | 22.5° | -   | 0.125 | -     | -     | -     |
| CA555 C6E      | 2.500 | 15°   | -   | 0.125 | -     | -     | -     |
| C2060H C6E     | 2.500 | 22.5° | -   | 0.125 | -     | -     | -     |
| C2060H C9E     | 2.980 | 22.5° | -   | 0.125 | -     | -     | -     |
| CA550 C17E     | 3.000 | 17.5° | 20° | 0.105 | -     | -     | -     |
| CA555 C17E     | 3.000 | 22.5° | -   | 0.125 | -     | -     | -     |
| CA550 C21      | 3.625 | 16°   | -   | 0.105 | -     | -     | -     |
| CA550 CPE      | 2.547 | 20°   | -   | 0.105 | -     | -     | -     |
| C2060H CPE     | 2.340 | -     | -   | 0.125 | 0.927 | 1.000 | 0.232 |

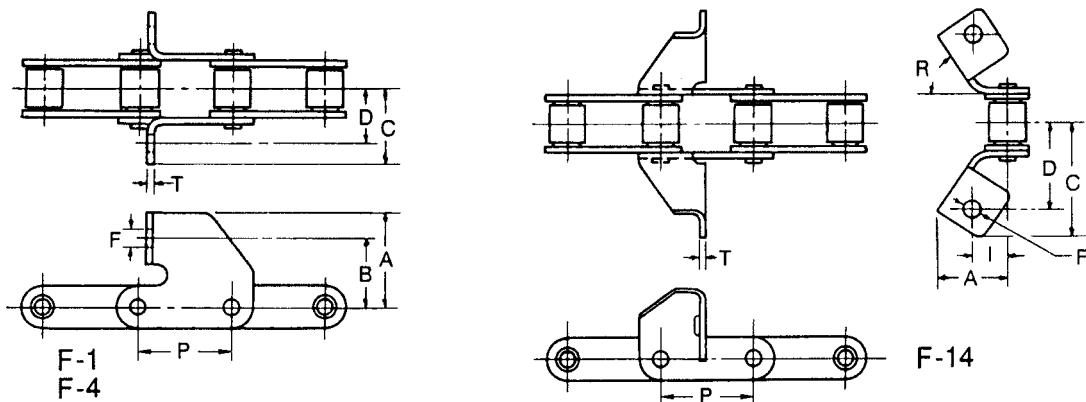


## D Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | C     | D     |
|----------------|---------|-------|-------|-------|-------|
| CA550 D-1      | 1.630   | 2.000 | 0.500 | -     | -     |
| C2060H D-1     | 1.500   | 0.562 | 0.234 | -     | -     |
| C2060H D-5-A   | 1.500   | 1.625 | 0.500 | 0.318 | 0.313 |
| C2060H D-5-B   | 1.500   | 1.625 | 0.562 | 0.309 | 0.303 |
| C2060H D-5-C   | 1.500   | 1.625 | 0.500 | 0.318 | 0.218 |

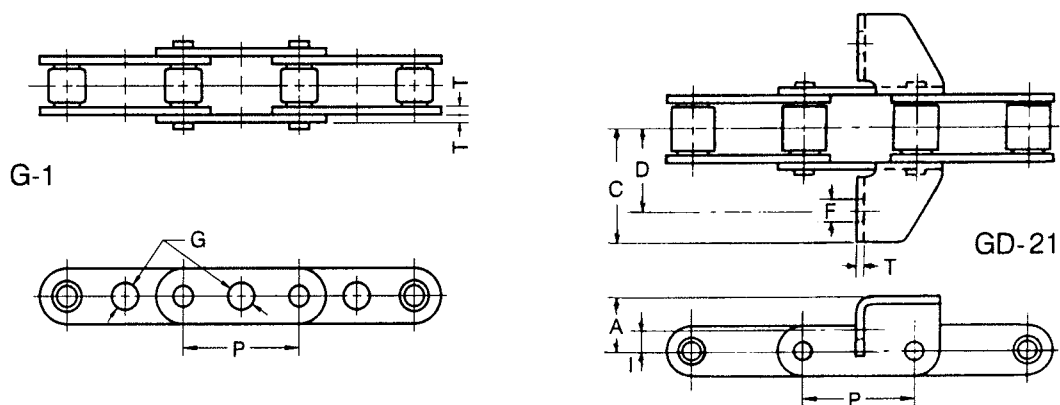
NOTE: D-5 Chains Available in Carbon Steel, Nickel Plated, and Stainless Steel.



## F Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | C     | D     | F     | I     | T     | R   |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-----|
| C2060H F-1     | 1.500   | 1.937 | 1.437 | 2.063 | 1.500 | 0.265 | -     | 0.125 | -   |
| CA550 F-4      | 1.630   | 1.689 | 1.217 | 1.344 | 0.937 | 0.328 | -     | 0.105 | -   |
| CA550 F-14     | 1.630   | 1.250 | -     | 2.063 | 1.563 | 0.328 | 0.625 | 0.105 | 57° |
| CA557 F-14     | 1.630   | 1.250 | -     | 2.063 | 1.563 | 0.328 | 0.625 | 0.125 | 57° |

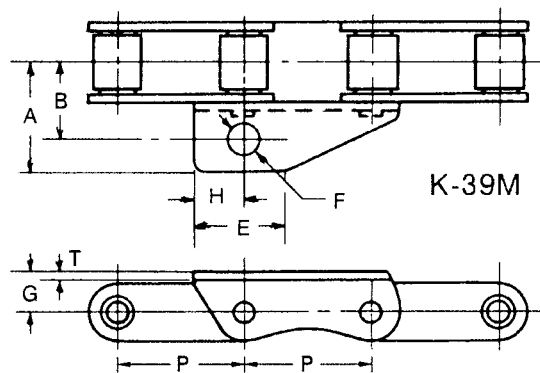
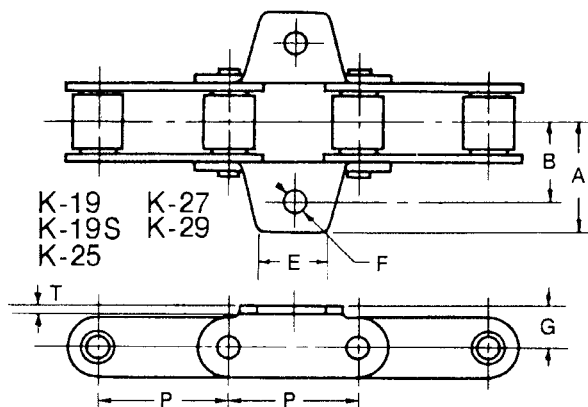
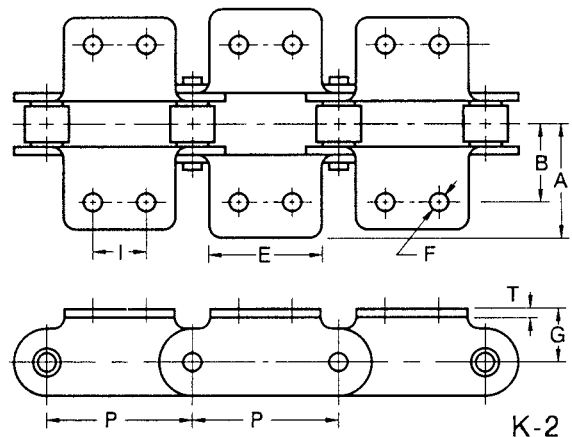
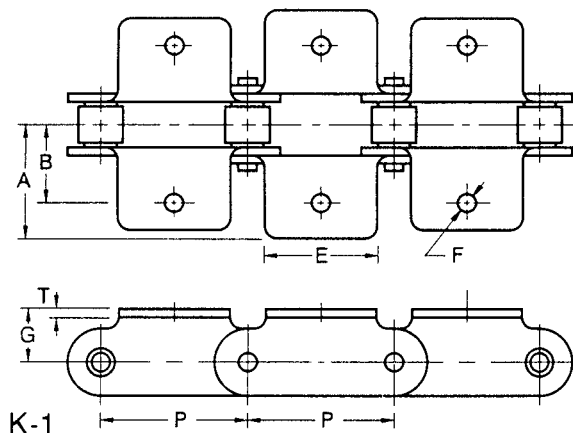


## G Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | T     | G     | F     | C     | D     | A     | I     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|
| C2060H G1-A    | 1.500   | 0.125 | 0.254 | -     | -     | -     | -     | -     |
| C2060H G1-B    | 1.500   | 0.125 | 0.315 | -     | -     | -     | -     | -     |
| C2060H G1-C    | 1.500   | 0.125 | 0.317 | -     | -     | -     | -     | -     |
| C2060H G1-D    | 1.500   | 0.125 | 0.330 | -     | -     | -     | -     | -     |
| C2060H G1-E    | 1.500   | 0.125 | 0.377 | -     | -     | -     | -     | -     |
| CA550 GD-21    | 1.630   | 0.105 | -     | 0.328 | 1.694 | 1.250 | 0.797 | 0.328 |

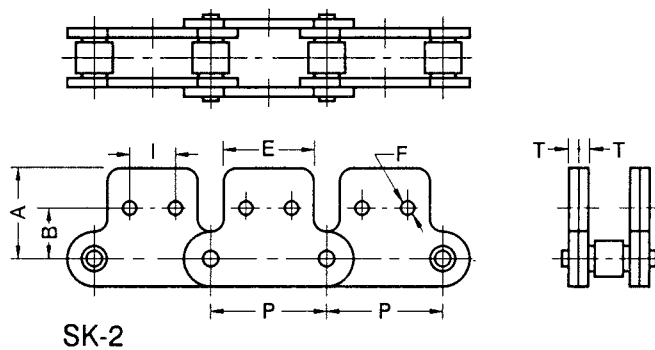
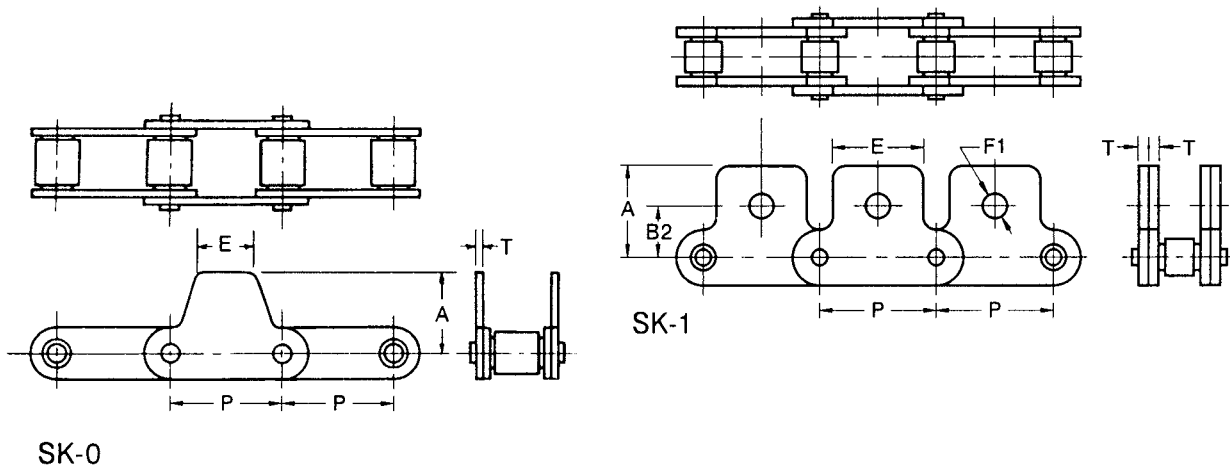
Note : Available in Carbon Steel, Nickel Plated, Zinc Plated, and Stainless Steel.



## K Attachments

Dimensions: inch

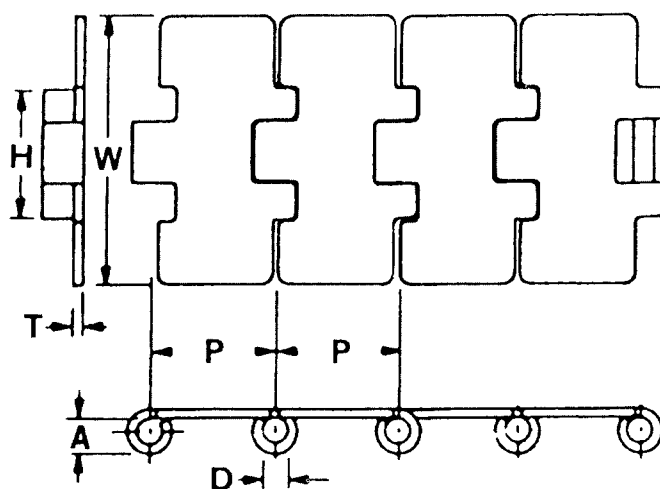
| PEER Chain No. | Pitch P | A     | B     | E     | F     | G     | H     | T     | I     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| CA550 K-1      | 1.630   | 1.484 | 1.000 | 0.875 | 0.266 | 0.422 | -     | 0.105 | -     |
| C2060H K-1     | 1.500   | 1.203 | 0.844 | 1.125 | 0.203 | 0.578 | -     | 0.125 | -     |
| C2060H K-2     | 1.500   | 1.203 | 0.844 | 1.125 | 0.203 | 0.578 | -     | 0.125 | 0.563 |
| CA555 K-19     | 1.630   | 1.297 | 1.000 | 0.875 | 0.266 | 0.500 | -     | 0.125 | -     |
| CA550 K-19S    | 1.630   | 1.391 | 1.000 | 0.875 | 0.328 | 0.500 | -     | 0.105 | -     |
| C2060H K-25    | 1.500   | 1.203 | 0.844 | 1.125 | 0.266 | 0.578 | -     | 0.125 | -     |
| CA550 K-27     | 1.630   | 1.406 | 1.063 | 0.875 | 0.328 | 0.500 | -     | 0.105 | -     |
| CA550 K-29     | 1.630   | 1.406 | 1.000 | 0.875 | 0.391 | 0.500 | -     | 0.105 | -     |
| CA550 K-39M    | 1.630   | 1.406 | 1.000 | 1.161 | 0.385 | 0.500 | 0.625 | 0.105 | -     |
| CA557 K-39M    | 1.630   | 1.250 | 0.844 | 1.161 | 0.385 | 0.500 | 0.625 | 0.125 | -     |
| C2060H K-39M   | 1.500   | 1.250 | 0.844 | 1.161 | 0.385 | 0.500 | 0.625 | 0.094 | -     |



## S Attachments

Dimensions: inch

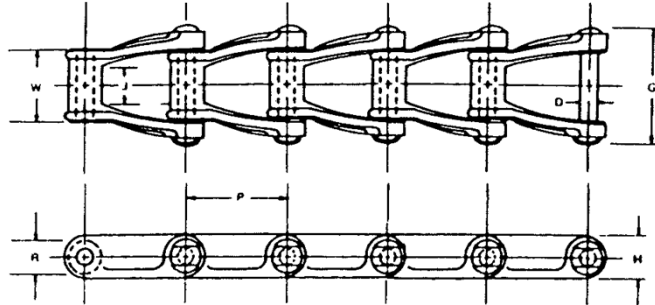
| PEER Chain No. | Pitch P | A     | B     | B2    | E     | F     | F1    | T     | I     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| CA550 SK-0     | 1.630   | 1.205 | -     | -     | 0.875 | -     | -     | 0.105 | -     |
| C2060H SK-1    | 1.500   | 1.172 | -     | 0.687 | 1.125 | 0.203 | -     | 0.125 | -     |
| C2060H SK-2    | 1.500   | 1.172 | 0.750 | -     | 1.125 | -     | 0.328 | 0.125 | 0.563 |



## Stainless Steel Table Top Chains

Dimensions: inch

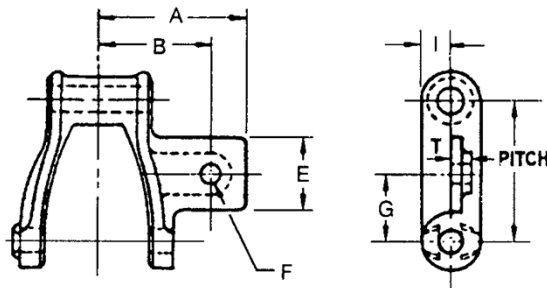
| PEER Chain No. | Pitch P | Width W | Pin Diam. D | Thickness T | Bottom of Chain to Plate Bottom A | Width of Hinge H | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------------|-------------|-----------------------------------|------------------|------------------------------|
| 815 SS-K 3 1/4 | 1.500   | 3.250   | 0.250       | 0.125       | 0.375                             | 1.720            | 1.80                         |
| 815 SS-K 4     | 1.500   | 4.000   | 0.250       | 0.125       | 0.375                             | 1.720            | 2.05                         |
| 815 SS-K 4 1/2 | 1.500   | 4.500   | 0.250       | 0.125       | 0.375                             | 1.720            | 2.30                         |
| 815 SS-K 6     | 1.500   | 6.000   | 0.250       | 0.125       | 0.375                             | 1.720            | 3.00                         |
| 815 SS-K 7 1/2 | 1.500   | 7.500   | 0.250       | 0.125       | 0.375                             | 1.720            | 3.45                         |



## "H" Type Mill Chains

Dimensions: inch

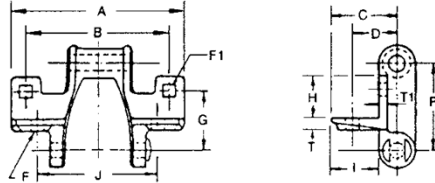
| PEER Chain No. | Pitch P | BearingArea                                                              |       |                          | Pin Diam. D | Plate Height H | Overall Width Riveted G | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------------------------------------------------------------------------|-------|--------------------------|-------------|----------------|-------------------------|-------------------------------|------------------------------|
|                |         | Width Over Bearing                                                       | Diam. | Max. Allow Sprocket Face |             |                |                         |                               |                              |
|                |         | W                                                                        | R     | J                        |             |                |                         |                               |                              |
| H 60           | 2.308   | <div>Call PEER Chain for product specifications at (847) 775-4600.</div> |       |                          |             |                |                         |                               |                              |
| H 74           | 2.609   |                                                                          |       |                          |             |                |                         |                               |                              |
| H 78           | 2.609   |                                                                          |       |                          |             |                |                         |                               |                              |
| H 82           | 3.075   |                                                                          |       |                          |             |                |                         |                               |                              |
| H 124          | 4.000   |                                                                          |       |                          |             |                |                         |                               |                              |



## A-1 Attachments

Dimensions: inch

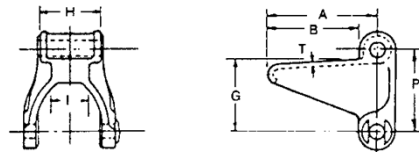
| PEER Chain No. | Pitch P | A                                                                                                       | B | E | F | G | I | T |
|----------------|---------|---------------------------------------------------------------------------------------------------------|---|---|---|---|---|---|
| H78 A-1 (RH)   | 2.609   | <p style="text-align: center;"><b>Call PEER Chain for product specifications at (847) 775-4600.</b></p> |   |   |   |   |   |   |
| H78 A-1 (LH)   | 2.609   |                                                                                                         |   |   |   |   |   |   |



## F-4 Attachments

Dimensions: inch

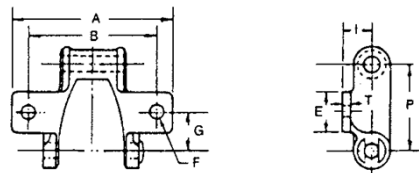
| PEER Chain No. | Pitch P | A                                                             | B | C | D | F | F1 | G | T | T1 | H | I | J |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|----|---|---|----|---|---|---|
| H60 F-4        | 2.308   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |    |   |   |    |   |   |   |
| H74 F-4        | 2.609   |                                                               |   |   |   |   |    |   |   |    |   |   |   |
| H78 F-4        | 2.609   |                                                               |   |   |   |   |    |   |   |    |   |   |   |



## H-2 Attachments

Dimensions: inch

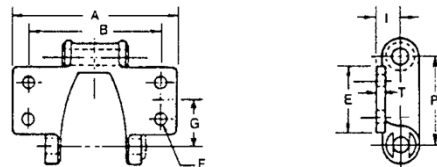
| PEER Chain No. | Pitch P | A                                                             | B | G | H | I | T |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|---|
| H60 H-2        | 2.308   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |   |
| H78 H-2        | 2.609   |                                                               |   |   |   |   |   |



## K-1 Attachments

Dimensions: inch

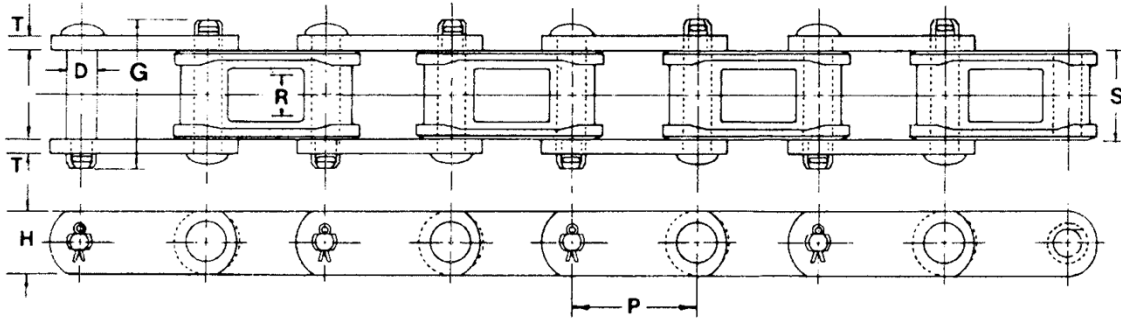
| PEER Chain No. | Pitch P | A                                                             | B | E | F | G | I | T |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|---|---|
| H60 K-1        | 2.308   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |   |   |
| H78 K-1        | 2.609   |                                                               |   |   |   |   |   |   |
| H82 K-1        | 3.075   |                                                               |   |   |   |   |   |   |



## K-2 Attachments

Dimensions: inch

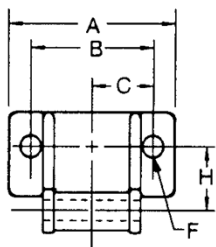
| PEER Chain No. | Pitch P | A                                                             | B | E | F | G | I | T |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|---|---|
| H78 K-2        | 2.609   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |   |   |
| H82 K-2        | 3.075   |                                                               |   |   |   |   |   |   |
| H124 K-2       | 4.000   |                                                               |   |   |   |   |   |   |



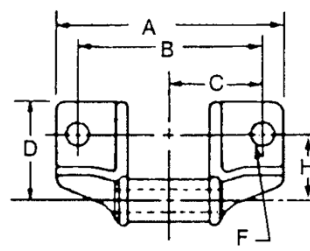
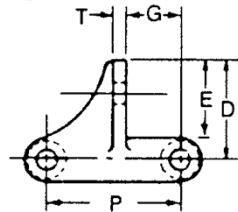
## Combination Chains

Dimensions: inch

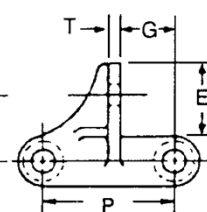
| PEER Chain No. | Pitch P | Block Link                                                    |                    | Pin Diam. D | Plate  |           | Overall Width Cotted G | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------------------------------------------------------------|--------------------|-------------|--------|-----------|------------------------|-------------------------------|------------------------------|
|                |         | Inside Width Sprocket Contact                                 | Width Over Bearing |             | Height | Thickness |                        |                               |                              |
|                |         | R                                                             | S                  |             | H      | T         |                        |                               |                              |
| C55            | 1.631   | Call PEER Chain for product specifications at (847) 775-4600. |                    |             |        |           |                        |                               |                              |
| C77            | 2.308   |                                                               |                    |             |        |           |                        |                               |                              |
| C102B          | 4.000   |                                                               |                    |             |        |           |                        |                               |                              |
| C110           | 6.000   |                                                               |                    |             |        |           |                        |                               |                              |
| C111           | 4.760   |                                                               |                    |             |        |           |                        |                               |                              |
| C131           | 3.075   |                                                               |                    |             |        |           |                        |                               |                              |
| C132           | 6.050   |                                                               |                    |             |        |           |                        |                               |                              |
| C188           | 2.609   |                                                               |                    |             |        |           |                        |                               |                              |
| BRH188         | 2.609   |                                                               |                    |             |        |           |                        |                               |                              |



C 77 F-2  
C 188 F-2



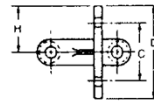
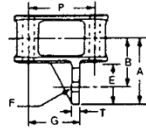
C 131 F-2



## F-2 Attachments

Dimensions: inch

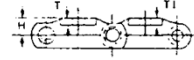
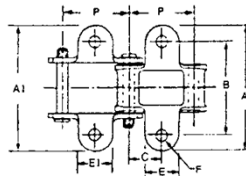
| PEER Chain No. | Pitch P | A                                                                                                       | B | C | D | E | F | G | H | T |
|----------------|---------|---------------------------------------------------------------------------------------------------------|---|---|---|---|---|---|---|---|
| C77 F-2        | 2.308   | <p style="text-align: center;"><b>Call PEER Chain for product specifications at (847) 775-4600.</b></p> |   |   |   |   |   |   |   |   |
| C131 F-2       | 3.075   |                                                                                                         |   |   |   |   |   |   |   |   |
| C188 F-2       | 2.609   |                                                                                                         |   |   |   |   |   |   |   |   |



## G-19 Attachments

Dimensions: inch

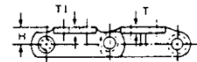
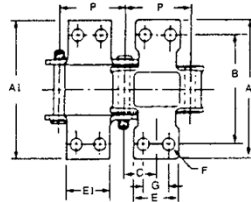
| PEER Chain No. | Pitch P | A                                                             | B | C | D | E | F | G | H | T |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|---|---|---|---|
| C55 G-19       | 1.631   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |   |   |   |   |
| C188 G-19      | 2.609   |                                                               |   |   |   |   |   |   |   |   |



## K-1 Attachments

Dimensions: inch

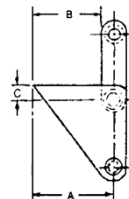
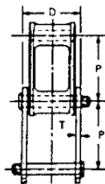
| PEER Chain No. | Pitch P | A                                                             | A1 | B | C | E | E1 | F | H | T | T1 |
|----------------|---------|---------------------------------------------------------------|----|---|---|---|----|---|---|---|----|
| C55 K-1        | 1.631   | Call PEER Chain for product specifications at (847) 775-4600. |    |   |   |   |    |   |   |   |    |
| C77 K-1        | 2.308   |                                                               |    |   |   |   |    |   |   |   |    |
| C188 K-1       | 2.609   |                                                               |    |   |   |   |    |   |   |   |    |



## K-2 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A                                                             | A1 | B | C | E | E1 | F | G | H | T | T1 |
|----------------|---------|---------------------------------------------------------------|----|---|---|---|----|---|---|---|---|----|
| C102BK-2       | 4.000   | Call PEER Chain for product specifications at (847) 775-4600. |    |   |   |   |    |   |   |   |   |    |
| C110K-2        | 6.000   |                                                               |    |   |   |   |    |   |   |   |   |    |
| C111K-2        | 4.760   |                                                               |    |   |   |   |    |   |   |   |   |    |
| C131K-2        | 3.075   |                                                               |    |   |   |   |    |   |   |   |   |    |
| C132K-2        | 6.050   |                                                               |    |   |   |   |    |   |   |   |   |    |
| C188K-2        | 2.609   |                                                               |    |   |   |   |    |   |   |   |   |    |



## S-1 Attachments

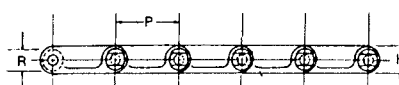
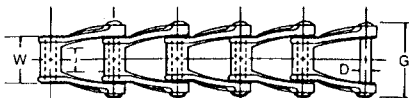
Dimensions: inch

| PEER Chain No. | Pitch P | A                                                             | B | C | D | T |
|----------------|---------|---------------------------------------------------------------|---|---|---|---|
| C111 S-1       | 4.760   | Call PEER Chain for product specifications at (847) 775-4600. |   |   |   |   |
| C132 S-1       | 6.050   |                                                               |   |   |   |   |
| C188 S-1       | 2.609   |                                                               |   |   |   |   |

# ENGINEERING CHAINS

## 400 SERIES PINTLE

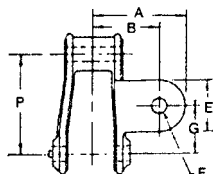
## & ATTACHMENTS



### 400 Series Pintle Chains

Dimensions: inch

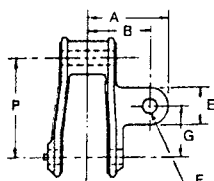
| PEER Chain No. | Pitch P | Bearing Area       |       |                          | Pin Diam. D | Plate Height H | Overall Width Riveted G | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------------------|-------|--------------------------|-------------|----------------|-------------------------|-------------------------------|------------------------------|
|                |         | Width Over Bearing | Diam. | Max. Allow Sprocket Face |             |                |                         |                               |                              |
|                |         | W                  | R     | J                        |             |                |                         |                               |                              |
| 442            | 1.375   | 1.060              | 0.560 | 0.620                    | 0.310       | 0.750          | 1.875                   | 6,000                         | 1.40                         |
| 445            | 1.630   | 1.060              | 0.620 | 0.690                    | 0.310       | 0.750          | 1.875                   | 6,000                         | 1.50                         |
| 452            | 1.506   | 1.088              | 0.690 | 0.620                    | 0.375       | 0.838          | 2.060                   | 7,000                         | 2.00                         |
| 455            | 1.630   | 1.120              | 0.620 | 0.690                    | 0.375       | 0.838          | 2.060                   | 7,300                         | 1.90                         |
| 462            | 1.634   | 1.440              | 0.720 | 0.880                    | 0.438       | 0.938          | 2.375                   | 8,800                         | 2.50                         |
| 477            | 2.308   | 1.250              | 0.720 | 0.690                    | 0.438       | 1.000          | 2.250                   | 9,600                         | 2.00                         |
| 488            | 2.609   | 1.618              | 0.880 | 0.940                    | 0.438       | 0.938          | 2.750                   | 11,000                        | 2.90                         |
| 4103           | 3.075   | 1.875              | 1.250 | 1.120                    | 0.750       | 1.500          | 3.250                   | 27,000                        | 5.70                         |



### A-1 Attachments

Dimensions: inch

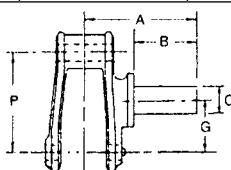
| PEER Chain No. | Pitch P | A     | B     | E     | F     | G     | I     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|
| 445 A-1(R)     | 1.630   | 1.594 | 1.160 | 0.880 | 0.280 | 0.750 | 0.375 | 0.188 |
| 445 A-1(L)     | 1.630   | 1.594 | 1.160 | 0.880 | 0.280 | 0.750 | 0.375 | 0.188 |



### A-22 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | E     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|
| 477 A-22       | 2.308   | 1.938 | 1.500 | 0.880 | 0.340 | 1.120 | 0.250 |

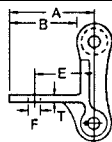
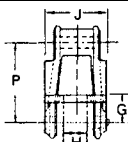


### D-5 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A     | B     | C     | G     | I     |
|----------------|---------|-------|-------|-------|-------|-------|
| 452 D-5        | 1.506   | 2.500 | 1.590 | 0.560 | 0.750 | 0.375 |
| 477 D-5        | 2.308   | 2.750 | 1.500 | 0.621 | 1.118 | 0.620 |

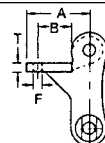
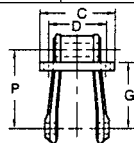
# ENGINEERING CHAINS 400 SERIES PINTLE & ATTACHMENTS



## F-2 Attachments

Dimensions: inch

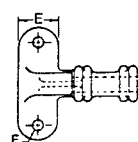
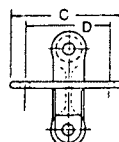
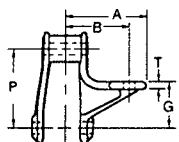
| PEER Chain No. | Pitch P | A     | B     | E     | F     | G     | H     | J     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| 445 F-2        | 1.630   | 1.280 | 0.910 | 0.940 | 0.236 | 0.620 | 1.060 | 1.500 | 0.160 |
| 455 F-2        | 1.630   | 1.250 | 0.810 | 0.940 | 0.236 | 0.620 | 1.060 | 1.810 | 0.160 |
| 462 F-2        | 1.634   | 1.308 | 0.810 | 1.000 | 0.236 | 0.620 | 1.060 | 2.090 | 0.160 |
| 477 F-2        | 2.308   | 2.000 | 1.500 | 1.438 | 0.374 | 0.750 | 1.750 | 2.620 | 0.250 |
| 488 F-2        | 2.609   | 1.980 | 1.500 | 1.375 | 0.374 | 1.060 | 2.030 | 2.875 | 0.280 |
| 4103 F-2       | 3.075   | 2.658 | 1.908 | 2.000 | 0.408 | 1.250 | 2.220 | 3.120 | 0.310 |



## F-29 Attachments

Dimensions: inch

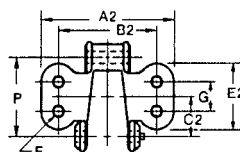
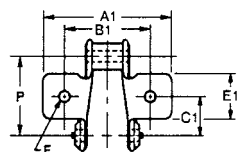
| PEER Chain No. | Pitch P | A     | B     | C     | D     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|
| 4103 F-29      | 3.075   | 2.690 | 1.250 | 3.120 | 2.220 | 0.410 | 2.620 | 0.410 |



## G-19 Attachments

Dimensions: inch

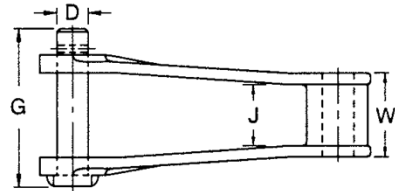
| PEER Chain No. | Pitch P | A     | B     | C     | D     | E     | F     | G     | T     |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| 477 G-19       | 2.308   | 2.280 | 1.720 | 3.250 | 2.250 | 1.120 | 0.410 | 1.310 | 0.188 |
| 488 G-19       | 2.609   | 2.688 | 2.000 | 3.620 | 2.620 | 1.375 | 0.340 | 1.375 | 0.220 |



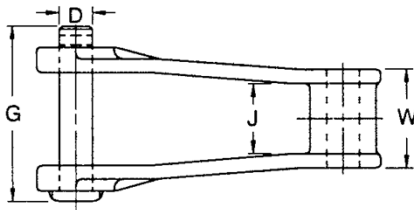
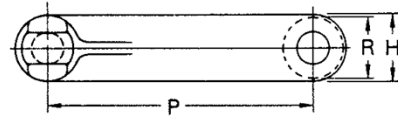
## K-1 / K-2 Attachments

Dimensions: inch

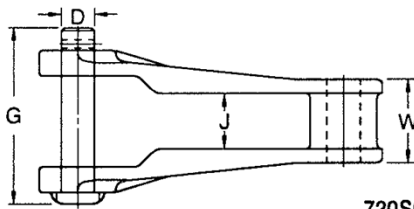
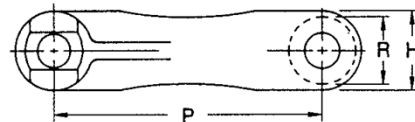
| PEER Chain No. | Pitch P | A1    | A2    | B1    | B2    | C1    | C2    | E1    | E2    | F     | G     | I     | T1    | T2    |
|----------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 445 K-1        | 1.630   | 2.810 | -     | 2.060 | -     | 0.720 | -     | 0.940 | -     | 0.250 | -     | 0.440 | 0.120 | -     |
| 452 K-1        | 1.506   | 2.750 | -     | 2.060 | -     | 0.750 | -     | 0.720 | -     | 0.250 | -     | 0.440 | 0.156 | -     |
| 455 K-1        | 1.630   | 2.875 | -     | 2.000 | -     | 0.810 | -     | 0.810 | -     | 0.315 | -     | 0.440 | 0.156 | -     |
| 462 K-1        | 1.634   | 3.250 | -     | 2.375 | -     | 0.810 | -     | 0.940 | -     | 0.315 | -     | 0.500 | 0.156 | -     |
| 477 K-1        | 2.308   | 3.940 | -     | 3.000 | -     | 1.160 | -     | 1.375 | -     | 0.315 | -     | 0.660 | 0.156 | -     |
| 477 K-2        | 2.308   | -     | 4.000 | -     | 3.000 | -     | 1.160 | -     | 1.560 | 0.315 | 0.810 | 0.660 | -     | 0.012 |
| 488 K-1        | 2.609   | 4.750 | -     | 3.810 | -     | 1.310 | -     | 1.375 | -     | 0.374 | -     | 0.660 | 0.188 | -     |
| 488 K-2        | 2.609   | -     | 4.500 | -     | 3.620 | -     | 1.280 | -     | 2.120 | 0.374 | 1.250 | 0.660 | -     | 0.188 |
| 4103 K-1       | 3.075   | 5.440 | -     | 4.188 | -     | 1.500 | -     | 1.720 | -     | 0.433 | -     | 0.812 | 0.220 | -     |
| 4103 K-2       | 3.075   | -     | 5.250 | -     | 4.120 | -     | 1.530 | -     | 2.620 | 0.560 | 1.500 | 0.840 | -     | 0.310 |



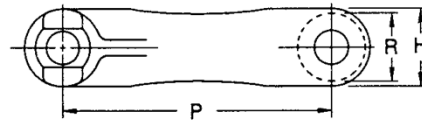
720 & 720S CHAIN



730 CHAIN



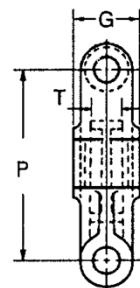
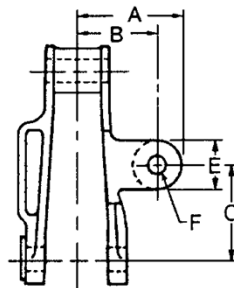
720SC & 730SC CHAIN



## 700 Series Pintle Chains

Dimensions: inch

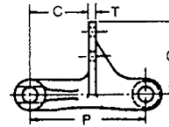
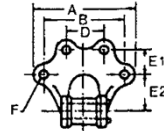
| PEER Chain No. | Pitch P | BearingArea                                                   |       |                          | Pin Diam. D | Plate Height H | Overall Width Cottered G | Average Tensile Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|---------------------------------------------------------------|-------|--------------------------|-------------|----------------|--------------------------|-------------------------------|------------------------------|
|                |         | Width Over Bearing                                            | Diam. | Max. Allow Sprocket Face |             |                |                          |                               |                              |
|                |         | W                                                             | R     | J                        |             |                |                          |                               |                              |
| 720            | 6.000   | Call PEER Chain for product specifications at (847) 775-4600. |       |                          |             |                |                          |                               |                              |
| 720S           | 6.000   |                                                               |       |                          |             |                |                          |                               |                              |
| 720SC          | 6.000   |                                                               |       |                          |             |                |                          |                               |                              |
| 730            | 6.000   |                                                               |       |                          |             |                |                          |                               |                              |
| 730SC          | 6.000   |                                                               |       |                          |             |                |                          |                               |                              |



## AM-116 Attachments

Dimensions: inch

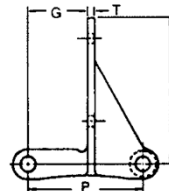
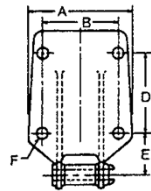
| PEER Chain No. | Pitch P | A                                                                                                               | B | C | E | F | G | T |
|----------------|---------|-----------------------------------------------------------------------------------------------------------------|---|---|---|---|---|---|
| 720AM-116      | 6.000   | <p style="color: orange; text-align: center;">Call PEER Chain for product specifications at (847) 775-4600.</p> |   |   |   |   |   |   |
| 720SAM-116     | 6.000   |                                                                                                                 |   |   |   |   |   |   |



## F-2 Attachments

Dimensions: inch

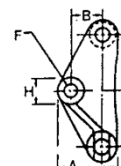
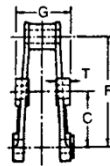
| PEER Chain No. | Pitch P | A                                                                           | B | C | D | E1 | E2 | F | G | T |
|----------------|---------|-----------------------------------------------------------------------------|---|---|---|----|----|---|---|---|
| 720F-2         | 6.000   | <p><b>Call PEER Chain for product specifications at (847) 775-4600.</b></p> |   |   |   |    |    |   |   |   |
| 720SF-2        | 6.000   |                                                                             |   |   |   |    |    |   |   |   |
| 720SCF-2       | 6.000   |                                                                             |   |   |   |    |    |   |   |   |
| 730F-2         | 6.000   |                                                                             |   |   |   |    |    |   |   |   |
| 730SCF-2       | 6.000   |                                                                             |   |   |   |    |    |   |   |   |



## F22-6 / F22-8 Attachments

Dimensions: inch

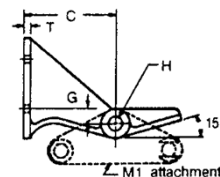
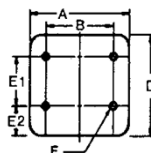
| PEER Chain No. | Pitch P | A                                                                           | B | C | D | E | F | G | T |
|----------------|---------|-----------------------------------------------------------------------------|---|---|---|---|---|---|---|
| 720F22-6       | 6.000   | <p><b>Call PEER Chain for product specifications at (847) 775-4600.</b></p> |   |   |   |   |   |   |   |
| 720SF22-6      | 6.000   |                                                                             |   |   |   |   |   |   |   |
| 730F22-6       | 6.000   |                                                                             |   |   |   |   |   |   |   |
| 720F22-8       | 6.000   |                                                                             |   |   |   |   |   |   |   |
| 720SF22-8      | 6.000   |                                                                             |   |   |   |   |   |   |   |
| 730F22-8       | 6.000   |                                                                             |   |   |   |   |   |   |   |



## M-1 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | A                                                                    | B | C | F | G | H | T |
|----------------|---------|----------------------------------------------------------------------|---|---|---|---|---|---|
| 720M-1         | 6.000   | <b>Call PEER Chain for product specifications at (847) 775-4600.</b> |   |   |   |   |   |   |
| 720SM-1        | 6.000   |                                                                      |   |   |   |   |   |   |
| 720SCM-1       | 6.000   |                                                                      |   |   |   |   |   |   |
| 730M-1         | 6.000   |                                                                      |   |   |   |   |   |   |
| 730SCM-1       | 6.000   |                                                                      |   |   |   |   |   |   |



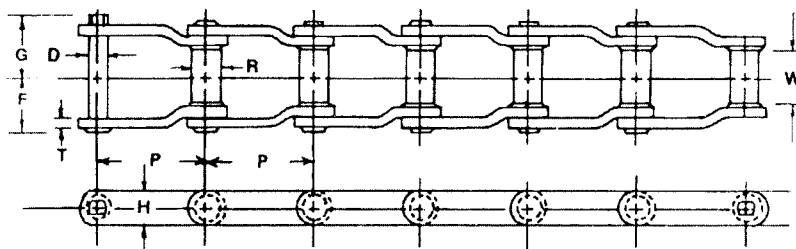
## PDF Attachments

Dimensions: inch

| PEER Chain No. | A                                                                           | B | C | D | E1 | E2 | F | G | H | T |
|----------------|-----------------------------------------------------------------------------|---|---|---|----|----|---|---|---|---|
| 720 PDF 22-6   | <p><b>Call PEER Chain for product specifications at (847) 775-4600.</b></p> |   |   |   |    |    |   |   |   |   |
| 720 PDF 22-8   |                                                                             |   |   |   |    |    |   |   |   |   |

# ENGINEERING CHAINS

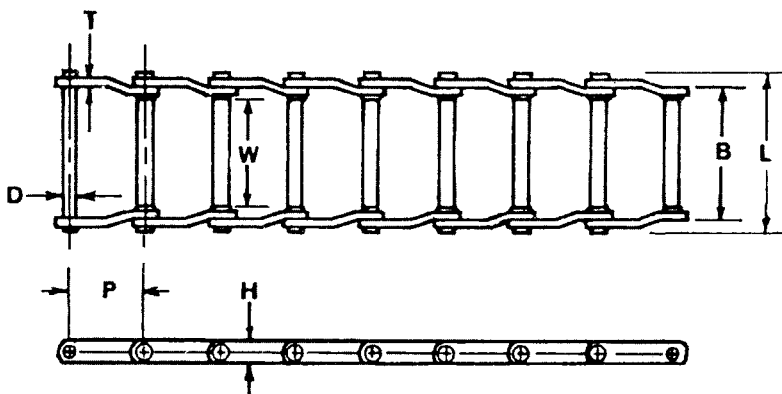
## WELDED STEEL CHAINS & WIDE SERIES DRAG CHAINS



### Welded Steel Chains

Dimensions: inch

| PEER Chain No. | Pitch P | Bushing |       | Plate  |           | Pin Diam. D | Overall Width |       | Average Tensile Strength |                 | Average Weight Per Foot Lbs. |
|----------------|---------|---------|-------|--------|-----------|-------------|---------------|-------|--------------------------|-----------------|------------------------------|
|                |         | Width   | Diam. | Height | Thickness |             | F             | G     | Pin Heat Treated         | All Ht. Treated |                              |
|                |         | W       | R     | H      | T         |             |               |       |                          |                 |                              |
| WR 78          | 2.609   | 1.125   | 0.875 | 1.120  | 0.250     | 0.500       | 1.500         | 1.625 | 21,000                   | 24,000          | 4.40                         |
| WR 82          | 3.075   | 1.250   | 1.125 | 1.250  | 0.250     | 0.562       | 1.623         | 1.798 | 22,500                   | 29,500          | 5.50                         |
| WR 111         | 4.760   | 2.250   | 1.375 | 1.500  | 0.375     | 0.750       | 2.467         | 2.584 | 38,000                   | 50,500          | 6.30                         |
| WR 106         | 6.000   | 1.625   | 1.375 | 1.500  | 0.375     | 0.750       | 2.204         | 2.412 | 38,000                   | 50,500          | 7.00                         |
| WR 110         | 6.000   | 3.000   | 1.250 | 1.500  | 0.375     | 0.750       | 2.156         | 2.395 | 38,000                   | 50,500          | 6.65                         |
| WR 124         | 4.000   | 1.625   | 1.375 | 1.500  | 0.375     | 0.750       | 2.219         | 2.340 | 38,000                   | 50,500          | 8.50                         |
| WR 132         | 6.050   | 3.000   | 1.625 | 2.000  | 0.500     | 1.000       | 3.097         | 3.451 | 62,000                   | 76,000          | 13.30                        |
| WR 150         | 6.050   | 3.000   | 1.750 | 2.500  | 0.500     | 1.000       | 3.062         | 3.274 | 67,000                   | 90,000          | 15.70                        |
| WR 155         | 6.050   | 2.750   | 1.750 | 2.500  | 0.562     | 1.125       | 3.227         | 3.382 | 95,000                   | 102,000         | 18.10                        |



### Welded Drag Chains

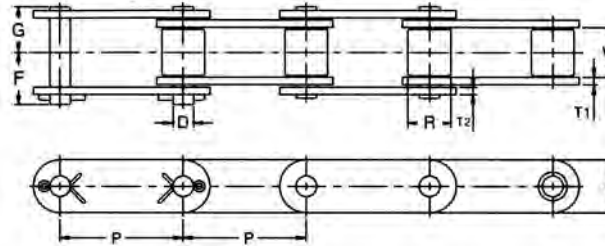
Dimensions: inch

| PEER Chain No. | Pitch P | Bushing Width W | Length of Bearing B | Plate  |           | Pin Diam. D | Overall Length Over Rivet L | Avg. Tensile Strength |                 | Average Weight Per Foot Lbs. |
|----------------|---------|-----------------|---------------------|--------|-----------|-------------|-----------------------------|-----------------------|-----------------|------------------------------|
|                |         |                 |                     | Height | Thickness |             |                             | Pin Heat Treated      | All Ht. Treated |                              |
|                |         |                 |                     | H      | T         |             |                             |                       |                 |                              |
| WD 102         | 5.000   | 6.500           | 7.750               | 1.500  | 0.375     | 0.750       | 9.125                       | 38,250                | 55,000          | 10.80                        |
| WD 104         | 6.000   | 4.125           | 5.375               | 1.500  | 0.375     | 0.750       | 6.750                       | 38,250                | 55,000          | 8.50                         |
| WD 110         | 6.000   | 9.000           | 10.375              | 1.500  | 0.375     | 0.750       | 11.750                      | 38,250                | 55,000          | 13.35                        |
| WD 112         | 8.000   | 9.000           | 10.375              | 1.500  | 0.375     | 0.750       | 11.750                      | 38,250                | 55,000          | 11.20                        |
| WD 116         | 8.000   | 13.000          | 14.125              | 1.750  | 0.375     | 0.750       | 15.500                      | 55,000                | 59,000          | 15.70                        |
| WD 480         | 8.000   | 12.750          | 12.750              | 2.000  | 0.500     | 0.875       | 14.625                      | 70,000                | 79,000          | 19.00                        |

# ENGINEERING CHAINS

## 81X LUMBER CHAINS

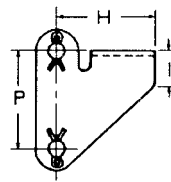
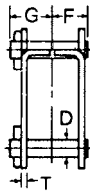
### & ATTACHMENTS



#### 81X Lumber Chains

Dimensions: inch

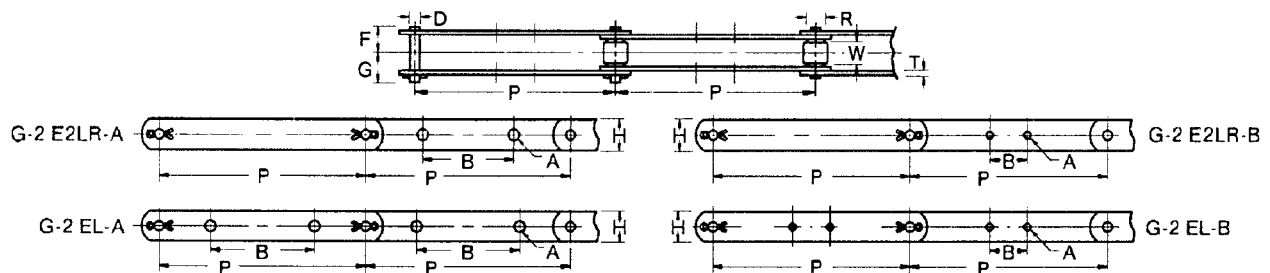
| PEER Chain No. | Pitch P | Roller |       | Plate  |           |       | Pin Diam. D | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------|-------------|---------------|-------|--------------------------------|------------------------------|
|                |         | Width  | Diam. | Height | Thickness |       |             | F             | G     |                                |                              |
|                |         | W      | R     | H      | T1        | T2    |             |               |       |                                |                              |
| 81X            | 2.609   | 1.062  | 0.905 | 1.122  | 0.156     | 0.156 | 0.437       | 0.937         | 1.125 | 27,500                         | 2.50                         |
| 81X HVY        | 2.609   | 1.062  | 0.905 | 1.122  | 0.312     | 0.218 | 0.437       | 1.188         | 1.343 | 43,500                         | 3.40                         |
| 81X H/H        | 2.609   | 1.062  | 0.905 | 1.122  | 0.312     | 0.312 | 0.437       | 1.260         | 1.430 | 46,400                         | 4.30                         |



#### 81X H-Pusher Attachment

Dimensions: inch

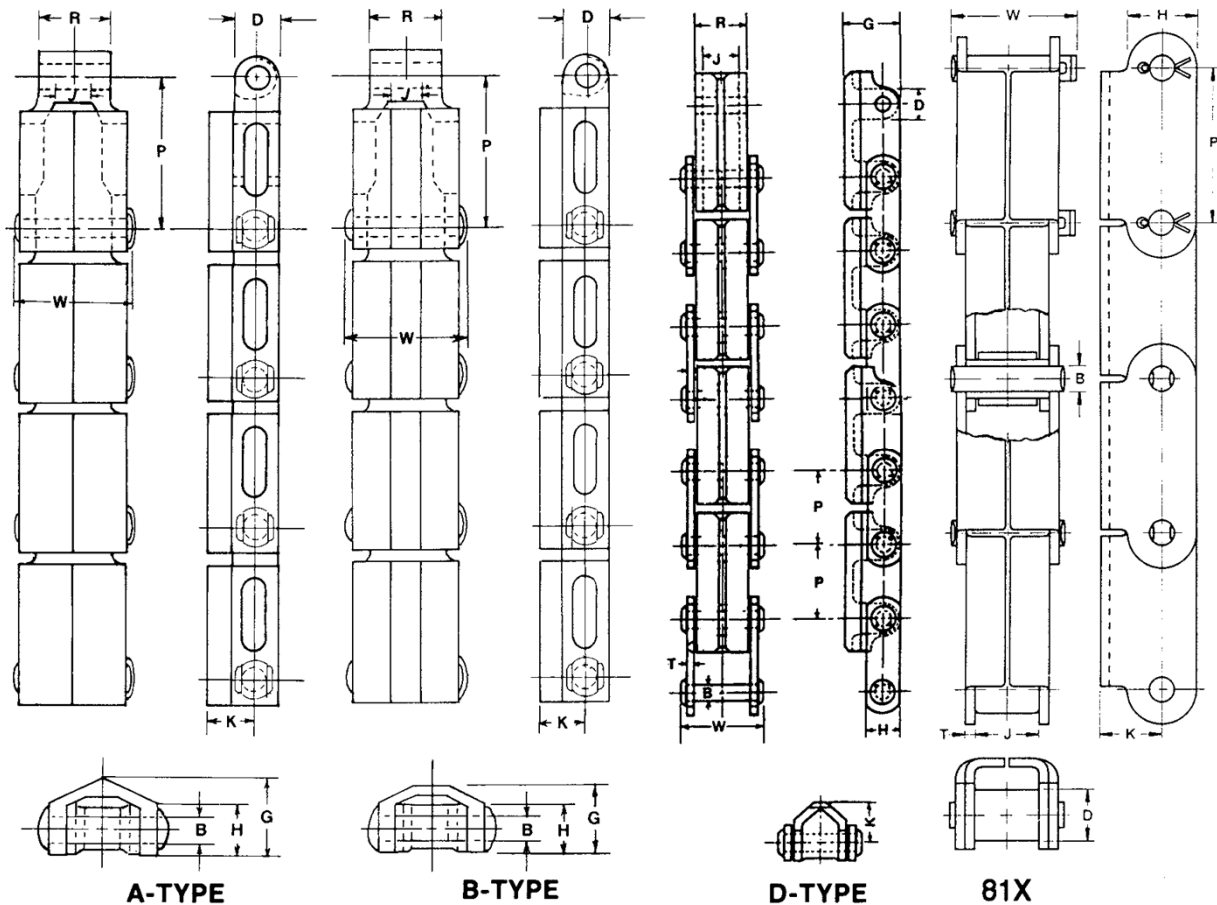
| PEER Chain No.   | Pitch P | D     | F     | G     | H     | I     | T     |
|------------------|---------|-------|-------|-------|-------|-------|-------|
| 81X H-PUSHER C/L | 2.609   | 0.437 | 0.937 | 1.125 | 2.568 | 0.987 | 0.156 |



#### G-2 Attachments

Dimensions: inch

| PEER Chain No.       | Pitch P | Roller |       | Plate  |           | Pin Diam. D | Hole Diam. A | Hole Spacing B | Overall Width |       | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------------|---------|--------|-------|--------|-----------|-------------|--------------|----------------|---------------|-------|--------------------------------|------------------------------|
|                      |         | Width  | Diam. | Height | Thickness |             |              |                | F             | G     |                                |                              |
|                      |         | W      | R     | H      | T         |             |              |                |               |       |                                |                              |
| 81X 8P<br>G-2 E2LR-A | 8.000   | 1.062  | 0.905 | 1.122  | 0.156     | 0.437       | 0.410        | 3.625          | 0.937         | 1.125 | 27,500                         | 1.60                         |
| 81X 8P<br>G-2 E2LR-B | 8.000   | 1.062  | 0.905 | 1.122  | 0.156     | 0.437       | 0.281        | 1.500          | 0.937         | 1.125 | 27,500                         | 1.60                         |
| 81X 8P<br>G-2 EL-A   | 8.000   | 1.062  | 0.905 | 1.122  | 0.156     | 0.437       | 0.281        | 4.000          | 0.937         | 1.125 | 27,500                         | 1.60                         |
| 81X 8P<br>G-2 EL-B   | 8.000   | 1.062  | 0.905 | 1.122  | 0.156     | 0.437       | 0.281        | 1.500          | 0.937         | 1.125 | 27,500                         | 1.60                         |



**Rooftop Transfer Chains**

Dimensions: inch

| PEER Chain No. | Rooftop Style | Pitch P | Overall Width Over Pin Riveted W | Diam. of Barrel D | Overall Width Over Bearing R | Diam. Of Pin B | Max. Allow. Sprocket Face J | Height of Side Plate H | Center of Pin to Top of Rooftop K | Overall Height G | Thick-ness of Sidebar T | Average Weight Per Foot Lbs. |
|----------------|---------------|---------|----------------------------------|-------------------|------------------------------|----------------|-----------------------------|------------------------|-----------------------------------|------------------|-------------------------|------------------------------|
| H78            | A             | 2.609   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |
| H78            | B             | 2.609   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |
| H130           | A             | 4.000   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |
| H138           | B             | 4.000   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |
| C55            | D             | 1.631   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |
| 81X            | -             | 2.609   |                                  |                   |                              |                |                             |                        |                                   |                  |                         |                              |

**Call PEER Chain for product specifications at (847) 775-4600.**



# ROLLER CHAIN LENGTHS PITCHES CONVERTED TO FEET

| No.<br>of<br>Pitches | CHAIN PITCH - INCHES |        |        |        |        |        |         |         |         |         |         |
|----------------------|----------------------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|
|                      | 1/4                  | 3/8    | 1/2    | 5/8    | 3/4    | 1      | 1 1/4   | 1 1/2   | 1 3/4   | 2       | 2 1/2   |
|                      | CHAIN LENGTH - FEET  |        |        |        |        |        |         |         |         |         |         |
| 1                    | 0.0208               | 0.0313 | 0.0417 | 0.0521 | 0.0625 | 0.0833 | 0.1042  | 0.1250  | 0.1458  | 0.1667  | 0.2083  |
| 2                    | 0.0416               | 0.0625 | 0.0833 | 0.1042 | 0.1250 | 0.1667 | 0.2083  | 0.2500  | 0.2917  | 0.3333  | 0.4167  |
| 3                    | 0.0625               | 0.0938 | 0.1250 | 0.1563 | 0.1875 | 0.2500 | 0.3125  | 0.3750  | 0.4375  | 0.5000  | 0.6250  |
| 4                    | 0.8333               | 0.1250 | 0.1667 | 0.2083 | 0.2500 | 0.3333 | 0.4167  | 0.5000  | 0.5833  | 0.6667  | 0.8333  |
| 5                    | 0.1041               | 0.1563 | 0.2083 | 0.2604 | 0.3125 | 0.4167 | 0.5208  | 0.6250  | 0.7292  | 0.8333  | 1.0417  |
| 6                    | 0.1250               | 0.1875 | 0.2500 | 0.3125 | 0.3750 | 0.5000 | 0.6250  | 0.7500  | 0.8750  | 1.0000  | 1.2500  |
| 7                    | 0.1458               | 0.2188 | 0.2917 | 0.3646 | 0.4375 | 0.5833 | 0.7292  | 0.8750  | 1.0208  | 1.1667  | 1.4583  |
| 8                    | 0.1666               | 0.2500 | 0.3333 | 0.4167 | 0.5000 | 0.6667 | 0.8333  | 1.0000  | 1.1667  | 1.3333  | 1.6667  |
| 9                    | 0.1875               | 0.2813 | 0.3750 | 0.4688 | 0.5625 | 0.7500 | 0.9375  | 1.1250  | 1.3125  | 1.5000  | 1.8750  |
| 10                   | 0.2083               | 0.3125 | 0.4167 | 0.5208 | 0.6250 | 0.8333 | 1.0417  | 1.2500  | 1.4583  | 1.6667  | 2.0833  |
| 11                   | 0.2292               | 0.3438 | 0.4584 | 0.5729 | 0.6875 | 0.9167 | 1.1459  | 1.3750  | 1.6041  | 1.8333  | 2.2917  |
| 12                   | 0.2500               | 0.3750 | 0.5000 | 0.6250 | 0.7500 | 1.0000 | 1.2500  | 1.5000  | 1.7500  | 2.0000  | 2.5000  |
| 13                   | 0.2708               | 0.4063 | 0.5417 | 0.6771 | 0.8125 | 1.0833 | 1.3542  | 1.6250  | 1.8958  | 2.1667  | 2.7083  |
| 14                   | 0.2916               | 0.4375 | 0.5833 | 0.7292 | 0.8750 | 1.1667 | 1.4583  | 1.7500  | 2.0417  | 2.3333  | 2.9167  |
| 15                   | 0.3125               | 0.4688 | 0.6250 | 0.7813 | 0.9375 | 1.2500 | 1.5625  | 1.8750  | 2.1875  | 2.5000  | 3.1250  |
| 16                   | 0.3333               | 0.5000 | 0.6667 | 0.8333 | 1.0000 | 1.3333 | 1.6667  | 2.0000  | 2.3333  | 2.6667  | 3.3333  |
| 17                   | 0.3542               | 0.5313 | 0.7084 | 0.8854 | 1.0625 | 1.4167 | 1.7709  | 2.1250  | 2.4791  | 2.8333  | 3.5417  |
| 18                   | 0.3750               | 0.5625 | 0.7500 | 0.9375 | 1.1250 | 1.5000 | 1.8750  | 2.2500  | 2.6250  | 3.0000  | 3.7500  |
| 19                   | 0.3958               | 0.5938 | 0.7917 | 0.9896 | 1.1875 | 1.5833 | 1.9792  | 2.3750  | 2.7708  | 3.1667  | 3.9583  |
| 20                   | 0.4166               | 0.6250 | 0.8333 | 1.0417 | 1.2500 | 1.6667 | 2.0833  | 2.5000  | 2.9167  | 3.3333  | 4.1667  |
| 21                   | 0.4375               | 0.6563 | 0.8750 | 1.0938 | 1.3125 | 1.7500 | 2.1875  | 2.6250  | 3.0625  | 3.5000  | 4.3750  |
| 22                   | 0.4583               | 0.6875 | 0.9167 | 1.1458 | 1.3750 | 1.8333 | 2.2917  | 2.7500  | 3.2083  | 3.6667  | 4.5833  |
| 23                   | 0.4792               | 0.7188 | 0.9584 | 1.1979 | 1.4375 | 1.9166 | 2.3959  | 2.8750  | 3.3541  | 3.8333  | 4.7917  |
| 24                   | 0.5000               | 0.7500 | 1.0000 | 1.2500 | 1.5000 | 2.0000 | 2.5000  | 3.0000  | 3.5000  | 4.0000  | 5.0000  |
| 25                   | 0.5208               | 0.7813 | 1.0417 | 1.3021 | 1.5625 | 2.0833 | 2.6042  | 3.1250  | 3.6458  | 4.1667  | 5.2083  |
| 26                   | 0.5416               | 0.8125 | 1.0833 | 1.3541 | 1.6250 | 2.1667 | 2.7083  | 3.2500  | 3.7917  | 4.3333  | 5.4167  |
| 27                   | 0.5625               | 0.8438 | 1.1250 | 1.4062 | 1.6875 | 2.2500 | 2.8125  | 3.3750  | 3.9375  | 4.5000  | 5.6250  |
| 28                   | 0.5833               | 0.8750 | 1.1667 | 1.4583 | 1.7500 | 2.3333 | 2.9167  | 3.5000  | 4.0833  | 4.6667  | 5.8333  |
| 29                   | 0.6042               | 0.9063 | 1.2084 | 1.5104 | 1.8125 | 2.4167 | 3.0209  | 3.6250  | 4.2291  | 4.8333  | 6.0417  |
| 30                   | 0.6250               | 0.9375 | 1.2500 | 1.5625 | 1.8750 | 2.5000 | 3.1250  | 3.7500  | 4.3750  | 5.0000  | 6.2500  |
| 31                   | 0.6458               | 0.9688 | 1.2917 | 1.6146 | 1.9375 | 2.5833 | 3.2292  | 3.8750  | 4.5208  | 5.1667  | 6.4583  |
| 32                   | 0.6667               | 1.0000 | 1.3333 | 1.6667 | 2.0000 | 2.6667 | 3.3333  | 4.0000  | 4.6667  | 5.3333  | 6.6667  |
| 33                   | 0.6875               | 1.0313 | 1.3750 | 1.7188 | 2.0625 | 2.7500 | 3.4375  | 4.1250  | 4.8125  | 5.5000  | 6.8750  |
| 34                   | 0.7083               | 1.0625 | 1.4167 | 1.7708 | 2.1250 | 2.8333 | 3.5417  | 4.2500  | 4.9583  | 5.6667  | 7.0833  |
| 35                   | 0.7292               | 1.0938 | 1.4584 | 1.8229 | 2.1875 | 2.9167 | 3.6459  | 4.3750  | 5.1041  | 5.8333  | 7.2917  |
| 36                   | 0.7500               | 1.1250 | 1.5000 | 1.8750 | 2.2500 | 3.0000 | 3.7500  | 4.5000  | 5.2500  | 6.0000  | 7.5000  |
| 37                   | 0.7708               | 1.1563 | 1.5417 | 1.9271 | 2.3125 | 3.0833 | 3.8542  | 4.6250  | 5.3958  | 6.1667  | 7.7083  |
| 38                   | 0.7916               | 1.1875 | 1.5833 | 1.9791 | 2.3750 | 3.1667 | 3.9583  | 4.7500  | 5.5417  | 6.3333  | 7.9167  |
| 39                   | 0.8125               | 1.2188 | 1.6250 | 2.0312 | 2.4375 | 3.2500 | 4.0625  | 4.8750  | 5.6875  | 6.5000  | 8.1250  |
| 40                   | 0.8333               | 1.2500 | 1.6667 | 2.0833 | 2.5000 | 3.3333 | 4.1667  | 5.0000  | 5.8333  | 6.6667  | 8.3333  |
| 41                   | 0.8542               | 1.2813 | 1.7084 | 2.1354 | 2.5625 | 3.4167 | 4.2709  | 5.1250  | 5.9791  | 6.8333  | 8.5417  |
| 42                   | 0.8750               | 1.3125 | 1.7500 | 2.1875 | 2.6250 | 3.5000 | 4.3750  | 5.2500  | 6.1250  | 7.0000  | 8.7500  |
| 43                   | 0.8958               | 1.3438 | 1.7917 | 2.2396 | 2.6875 | 3.5833 | 4.4792  | 5.3750  | 6.2708  | 7.1667  | 8.9583  |
| 44                   | 0.9166               | 1.3750 | 1.8333 | 2.2916 | 2.7500 | 3.6667 | 4.5833  | 5.5000  | 6.4167  | 7.3333  | 9.1667  |
| 45                   | 0.9375               | 1.4063 | 1.8750 | 2.3437 | 2.8125 | 3.7500 | 4.6875  | 5.6250  | 6.5625  | 7.5000  | 9.3750  |
| 46                   | 0.9583               | 1.4375 | 1.9167 | 2.3958 | 2.8750 | 3.8333 | 4.7917  | 5.7500  | 6.7083  | 7.6667  | 9.5833  |
| 47                   | 0.9792               | 1.4688 | 1.9584 | 2.4479 | 2.9375 | 3.9267 | 4.8959  | 5.8750  | 6.8541  | 7.8333  | 9.7917  |
| 48                   | 1.0000               | 1.5000 | 2.0000 | 2.5000 | 3.0000 | 4.0000 | 5.0000  | 6.0000  | 7.0000  | 8.0000  | 10.0000 |
| 49                   | 1.0208               | 1.5313 | 2.0417 | 2.5521 | 3.0625 | 4.0833 | 5.1042  | 6.1250  | 7.1458  | 8.1667  | 10.2083 |
| 50                   | 1.0416               | 1.5625 | 2.0833 | 2.6042 | 3.1250 | 4.1667 | 5.2083  | 6.2500  | 7.2917  | 8.3333  | 10.4167 |
| 55                   | 1.1458               | 1.7188 | 2.2917 | 2.8647 | 3.4375 | 4.5833 | 5.7292  | 6.8750  | 8.0208  | 9.1667  | 11.4583 |
| 60                   | 1.2500               | 1.8750 | 2.5000 | 3.1250 | 3.7500 | 5.0000 | 6.2500  | 7.5000  | 8.7500  | 10.0000 | 12.5000 |
| 65                   | 1.3542               | 2.0313 | 2.7084 | 3.3854 | 4.0625 | 5.4167 | 6.7709  | 8.1250  | 9.4791  | 10.8333 | 13.5417 |
| 70                   | 1.4583               | 2.1875 | 2.9167 | 3.6458 | 4.3750 | 5.8333 | 7.2917  | 8.7500  | 10.2083 | 11.6667 | 14.5833 |
| 75                   | 1.5625               | 2.3438 | 3.1250 | 3.9062 | 4.6875 | 6.2500 | 7.8125  | 9.3750  | 10.9375 | 12.5000 | 15.6250 |
| 80                   | 1.6666               | 2.5000 | 3.3333 | 4.1667 | 5.0000 | 6.6667 | 8.3333  | 10.0000 | 11.6667 | 13.3333 | 16.6667 |
| 85                   | 1.7708               | 2.6563 | 3.5417 | 4.4271 | 5.3125 | 7.0833 | 8.8542  | 10.6250 | 12.3958 | 14.1667 | 17.7083 |
| 90                   | 1.8750               | 2.8125 | 3.7500 | 4.6875 | 5.6250 | 7.5000 | 9.3750  | 11.2500 | 13.1250 | 15.0000 | 18.7500 |
| 95                   | 1.9792               | 2.9688 | 3.9584 | 4.9479 | 5.9375 | 7.9167 | 9.8959  | 11.8750 | 13.8541 | 15.8333 | 19.7917 |
| 100                  | 2.0833               | 3.1250 | 4.1667 | 5.2083 | 6.2500 | 8.3333 | 10.4167 | 12.0000 | 14.5833 | 16.6667 | 20.8333 |



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